

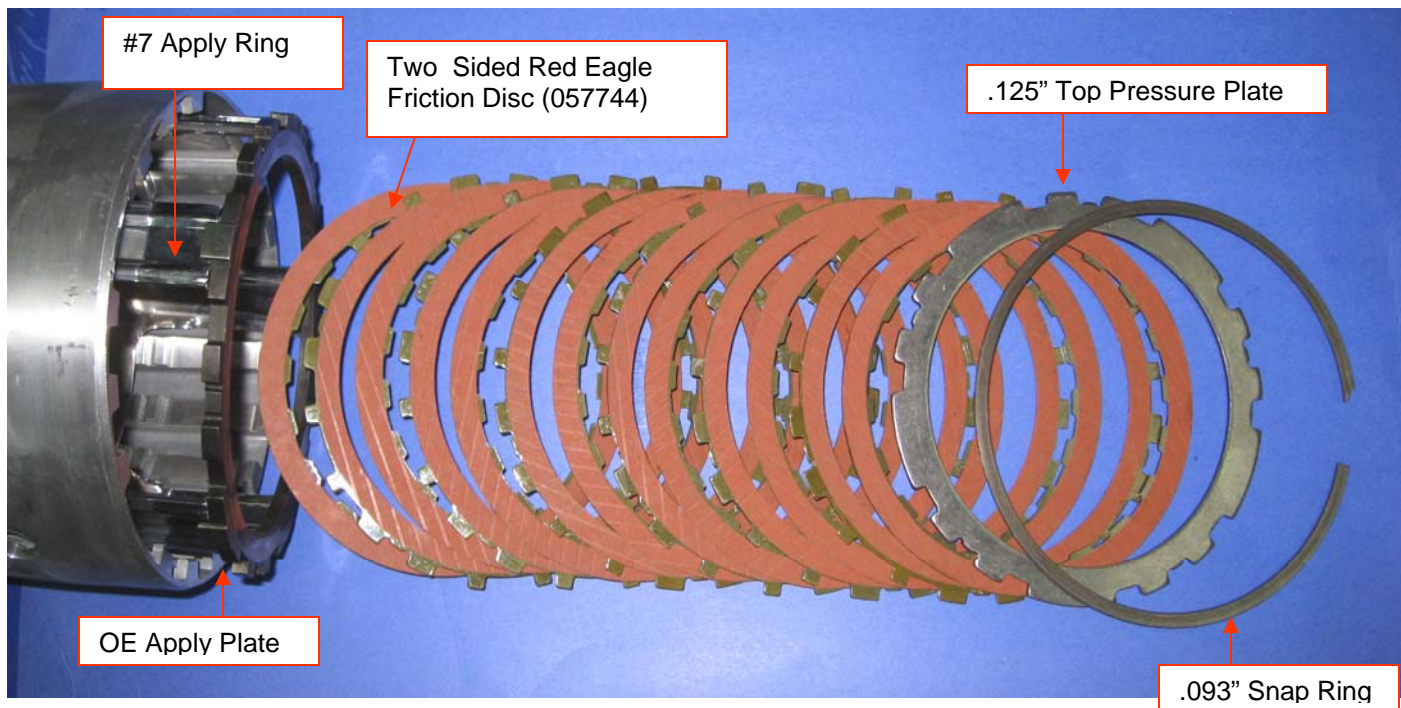


GM 700R4/4L60E/4L65E/4L70E
3/4 Clutch PowerPack® 82+

ALTO PART #057757A

Kit Contents

6	(057744B210) Internal Splined Red Eagle® Friction Disc
6	(057745B210) External Splined Red Eagle® Friction Disc
1	(057713) Top Pressure Plate
1	(057744) Red Eagle® Friction Plate (2 sided)
1	(057254-093) Snap Ring .093"



Technical Note:

Always pre-soak all friction elements in recommended ATF for at least 30 minutes before installation.

Dimensional differences can exist in various input housings and housing components. In order to have success the recommended clutch pack stack-up must be exact in each and every installation.



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INSTALLATION INSTRUCTIONS

Installation: Use a #7 apply ring with this PowerPack®
Install OE Apply Plate (.223")
Install 2-sided Red Eagle® Friction Disc
Install external splined Red Eagle® friction disc with friction lining facing up, Install internal splined Red Eagle® friction disc with friction lining facing up, continue to alternate internally splined and externally splined Red Eagle® friction disc ending with an internal splined disc with a total of 6 internal splined and 6 external splined one sided disc.
Install the 5 load relief springs
Install .125" top pressure plate
Install .093" snap Ring

Caution: You must install all of the 1-sided Red Eagle® friction disc with the friction lining facing up or you will have a catastrophic failure of the 3-4 clutch pack.

Clutch Pack Clearance:

After completing assembly of the 3-4 clutch pack, air check with regulated shop air several times to seat all components. Insert feeler gauge between the top friction plate and the bottom of the top pressure plate. For the best overall performance Alto Products Corp. recommends setting the 3-4 clutch pack clearance to .025" - .040"
To get the recommend clutch pack clearance you can intermix and/or exchange the top pressure plates or top snap rings.