

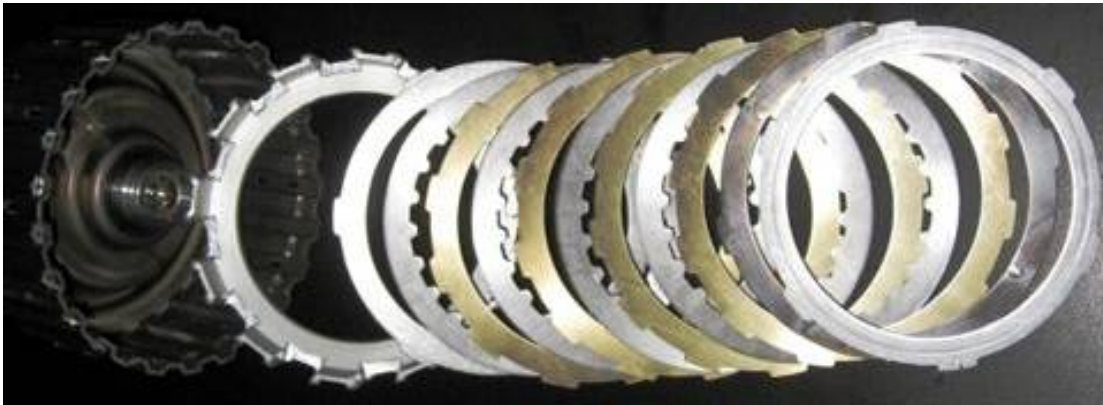


GM/BMW 5L40E Coast Clutch Insert Stacked

Alto Kit # 156757

CONTENTS OF THIS KIT INCLUDE:

4 156704-160	Internally Splined 1-Sided Friction Plates (.063")
4 156705-160	Externally Splined 1- Sided Friction Plates (.063")
1 156351X	Matrix Aluminum Insert



Installation: Stack the Coast clutch pack the same as OE, start .080" / 2.03mm steel plate followed by .063" / 1.60mm internally splined 1- sided friction plate with friction lining facing the flat portion of the insert. Then alternate externally splined and internally splined plates until you have 4 of each ending with an externally splined 1-sided plate all linings must face the flat portion of the insert. In stall the .053" / 1.34mm wave cushion spring and the .095" / 2.41mm pressure plate. When installed into the Forward/Coast drum the fingers of the Coast insert will contact the forward apply piston, and the coast clutch pressure plate will contact the smaller coast apply piston.

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