



Allison 1000, 2000, 2400 C-1 Clutch PowerPack® 2006-On

ALTO PART # 152755A

Alto # 152755A POWERPACK® CONTENTS:

- (8) 152700B170 (.067") HEG 1-sided Internal Spline Frictions
- (8) 152701A170 (.067") HEG 1-sided Internal Spline Frictions
 - (1) 152766 (.105") Bottom Apply Plate
 - (1) 152761-254 (.400") Top Pressure Plate

INSTALLATION INSTRUCTIONS

Install the Apply Plate against the apply piston, install externally splined friction with the friction lining facing down. (Away from you) Alternate installation of internally splined plates and externally splined plates ending with an internally splined plate, all linings should be face down. **(Failure to install plates correctly will result in catastrophic failure; steel sides of plates must not make contact with each other)** Install top pressure plate, install snap ring, ***(Do not install spiral ring at this time)*** Apply air to apply the clutch pack several times. Check clutch pack clearance .080" to .100".

Install spiral ring.

