



## Allison 1000, 2000, 2400 C-2 Clutch PowerPack® 2006-On

### ALTO PART # 152756A

#### Alto # 152756A POWERPACK® CONTENTS:

- (7) 152702-177 (.069") Red Eagle® Friction Plates
- (4) 152703K170 (.067") Steel Separator Plates
- (3) 152703K218 (.086") Steel Separator Plates
- (1) 152762A500 (.197") Bottom Apply Plate

### INSTALLATION INSTRUCTIONS

Use the same method as OE to stack the C2 clutch pack. Install the Bottom Apply Plate against the apply piston, stack the plates as follows:

152762A500	Apply Plate
152702-177	Friction
152703K170	Thin Steel
152702-177	Friction
152703K170	Thin Steel
152702-177	Friction
152703K218	Thick Steel
152702-177	Friction
152703K218	Thick Steel
152702-177	Friction
152703K170	Thin Steel
152702-177	Friction
152703K170	Thin Steel
152702-177	Friction
152703K218	Thick Steel

Clutch pack clearance should be from .070" to .085".

