



Allison 1000, 2000, 2400 C-3 Clutch PowerPack®

ALTO PART # 152757

Alto # 152757 POWERPACK® CONTENTS:

- (5) 152704-213 (.084" / 2.13mm) Red Eagle® Friction Plates
- (4) 152705K170 (.067" / 1.70mm) Kolene® Steel Separator Plates

Note: Always pre-soak friction elements for at least 15-20 minutes in manufacturer recommended ATF.

INSTALLATION INSTRUCTIONS

Remove OE clutch pack and apply plate with springs. Be sure the vent hole is located in the 12 o'clock position. Install apply plate with springs so that the slot in the apply plate is aligned with vent holes. Use the same method as OE to stack the C3 clutch pack maintaining slot alignment. Re-install pressure plate and snap ring. Clearance should be .060".

