



Allison 1000, 2000, 2400 C-4 Clutch PowerPack®

ALTO PART # 152758

Alto # 152758 POWERPACK® CONTENTS:

- (6) 152704-213 (.084" / 2.13mm) Red Eagle® Friction Plates
- (3) 152705K170 (.067" / 1.70mm) Kolene® Steel Separator Plates
- (2) 152705K250 (.099" / 2.50mm) Kolene® Steel Separator Plates

Note: Always pre-soak friction elements for at least 15-20 minutes in manufacturer recommended ATF.

INSTALLATION INSTRUCTIONS

Remove OE clutch pack. Be sure the vent hole is located in the 12 o'clock position. Install apply plate with springs. Stack the C4 clutch pack beginning with a .99" steel plate, then a friction plate followed by .067 steel plate, then another friction plate. Being careful to maintain slot alignment, repeat until all plates have been used. Re-install pressure plate and snap ring. Clearance should be .060".

