

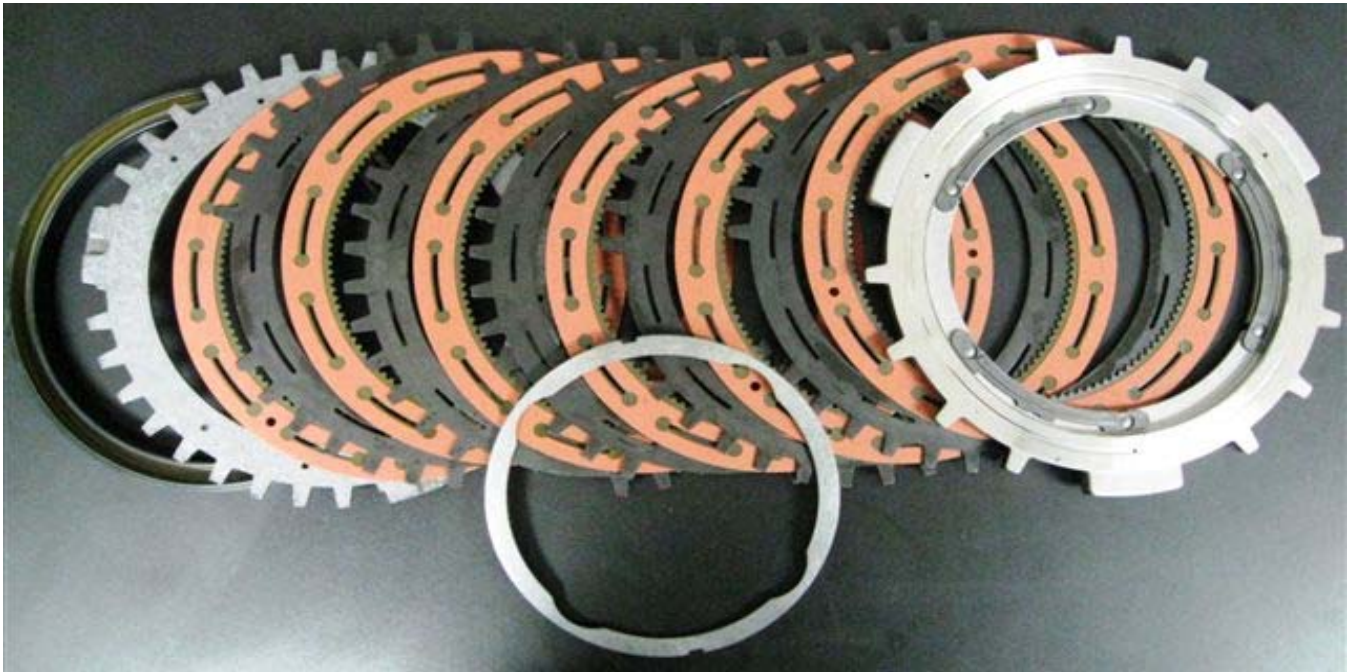


## Allison 1000, 2000, 2400 C-3 Clutch PowerPack® 06-On

### ALTO PART # 152757A

#### Alto # 152757A POWERPACK® CONTENTS:

- (6) 152704-213 (.084") Red Eagle® Friction Plates
- (5) 152705K170 (.067") Kolene® Steel Separator Plates
- (1) 152761B635 (.250") C3 Apply Plate
- (1) 152763A (.426") C3 Top Pressure Plate
- (1) 152764-250 (.102") P1 Ring Gear Thrust Element Spacer
- (1) 152302 C3 Modified Apply Piston



### INSTALLATION INSTRUCTIONS

**Installation:** Place the 152764-250 spacer between the P1 ring gear thrust washer and the P2 ring rear when building the rear unit of the transmission. This moves the ring gear hub into position to accept the PowerPack® friction plates.

Install 152302 piston, make sure vent hole is located at 12 o'clock, install 152761B635 bottom apply plate and the OE return springs, alternate 152704-213 friction plates and 152705K170 Kolene® steel plates ending with a friction plate, 6 friction and 5 steel plates. Install 152763A top pressure plate and OE snap ring. Clearance should be .060"-.075".