

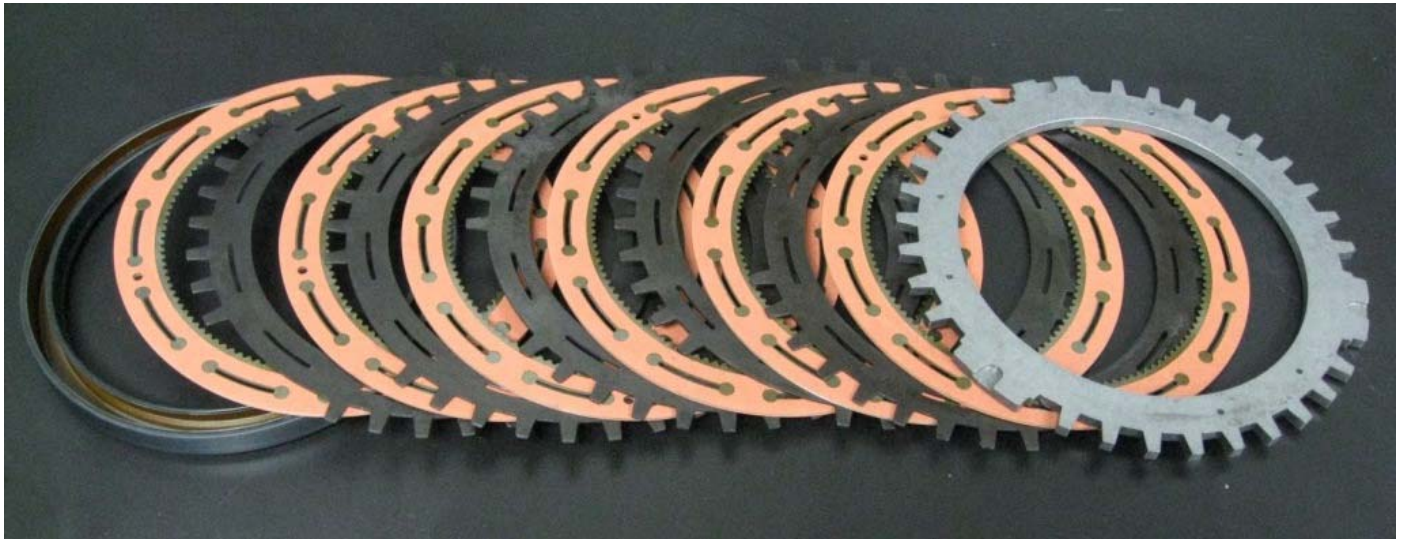


Allison 1000, 2000, 2400 C-4 Clutch PowerPack® 06-On

ALTO PART # 152758A

Alto # 152758A POWERPACK® CONTENTS:

- (6) 152704-213 (.084") Red Eagle® Friction Plates
- (5) 152705K170 (.067") Kolene® Steel Separator Plates
- (1) 152761B635 (.250") C4 Top Pressure Plate
- (1) 152302 C4 Apply Piston



INSTALLATION INSTRUCTIONS

Installation: Install 152302 modified apply piston, make sure vent hole is located at 12 o'clock. Install OE apply plate with springs, alternate installation of 152704-213 friction plates and 152705K170 Kolene® steel plates ending with a friction plate, 6 frictions and 5 steel plates. Install 152764B635 top pressure plate and OE snap ring. Clearance should be .060"-.075".