



## Ford C5 Reverse High PowerPack® 82 - On

### ALTO PART # 025755

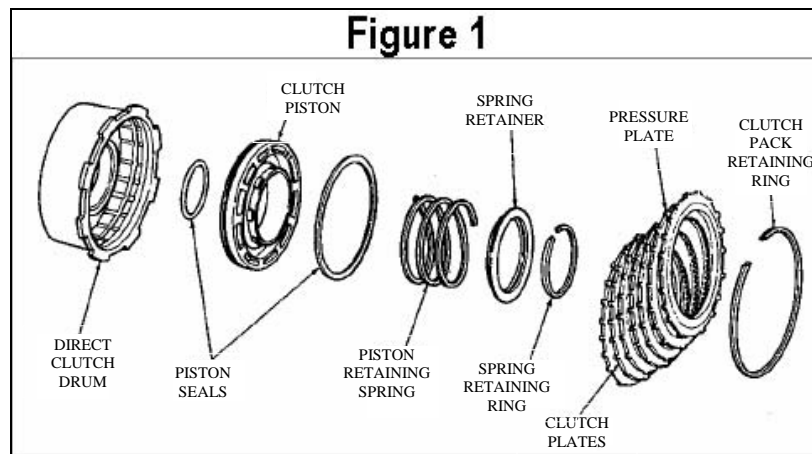
Alto # 025755 POWERPACK® CONTENTS:

(Hi-Performance Applications)

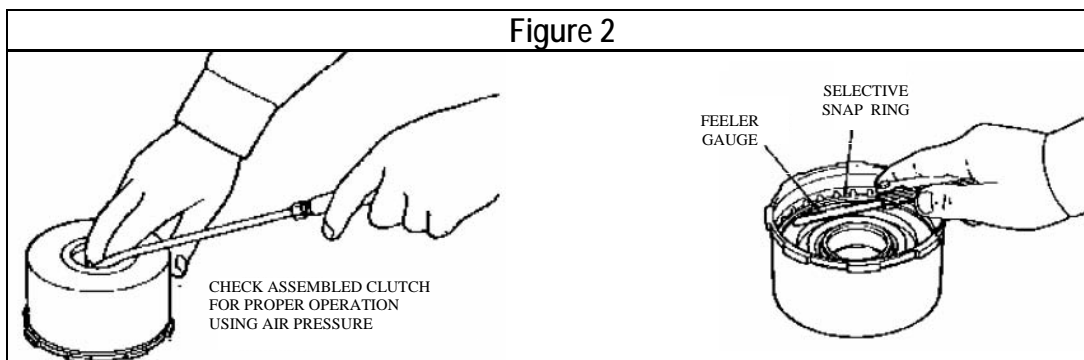
- (6) 025744-150 Red Eagle® Friction Plates (.061" / 1.54mm)
- (6) 025701HK150 Kolene® Steel Plates (.060" / 1.52mm)
- (1) 025701-444 Top Pressure Plate (.174" / 4.44mm)

### INSTALLATION INSTRUCTIONS

The stack-up of the reverse high clutch is the same as OE with the exception of adding additional plates. Starting with an externally splined steel plate and ending with an internally splined friction plate, and then the pressure plate and selective snap ring.



After assembly of drum, apply the clutch pack several times with air to seat all components. See Figure 2.



Check clutch pack clearance using a feeler gauge. Insert feeler gauge between selective snap ring and pressure plate. Adjust clearance to .025" - .050" (0.6mm - 1.27mm).

The following Selective Snap Rings are available from Alto: 025256-052; 025256-066; 025256-080; 025256-094; 025256-106. Please contact your sales representative for more information.