



## GM Racing Aluminum Powerglide Front Clutch Anti-Drag® PowerPack®

Hi-Performance, Racing, Drag Boats, Street Rods

### ALTO PART # 019757

#### Alto #019757 POWERPACK® CONTENTS:

- (8) 01970B155 (.061") Red Eagle® Friction Plates
- (8) 019711KUP1 (.060") Kolene® Steel Separator Plates
- (1) 019701AK (.060") Kolene® Steel Separator Plates

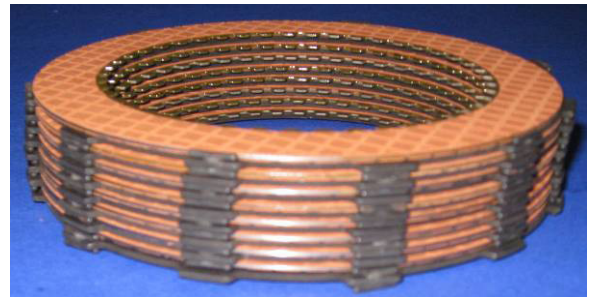
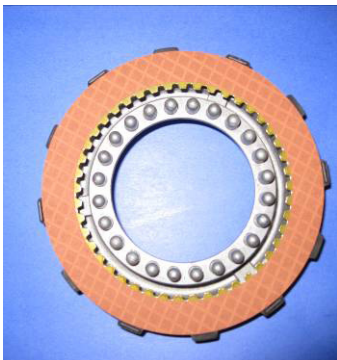
### INSTALLATION INSTRUCTIONS



Install 6 inserts into steel plate lugs



Stack clutch pack on bench; start with a steel plate, make sure the rubber inserts are not stuck under the friction plates and that you do not place lugs that contain rubber inserts on top of each other

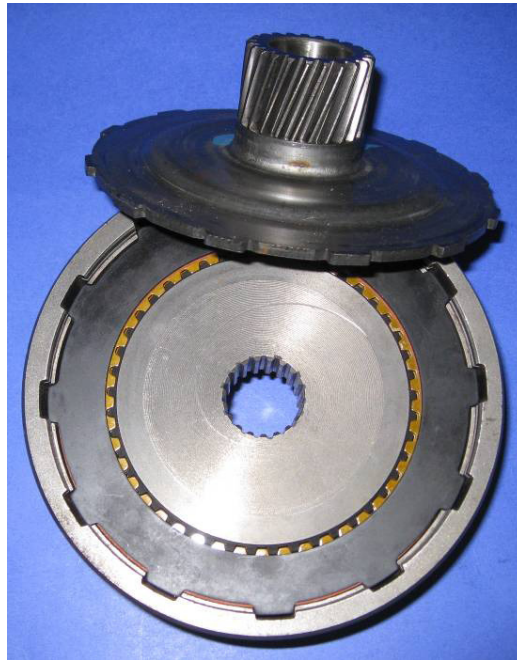




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**Recommended:** *Always soak friction clutches in ATF for 15 to 20 minutes  
Machine apply piston to .745" to allow for extra capacity  
Use aftermarket turbine hub, this is required to engage all of the friction  
teeth*



Install the stack-up into the front clutch drum, starting with a steel plate and ending with a friction plate

Install 019701AK steel plate (top)

Clutch pack clearance is .060" +/- .010"

Install sun gear plate and snap ring