

GM Aluminum Powerglide Reverse Anti-Drag® PowerPack®

Hi-Performance, Racing, Drag Boats, Street Rods

ALTO PART # 019758

Alto # 019758 KIT CONTENTS:

(6) 032744 Red Eagle® Frictions (.100") (3) 019713KUP1 Kolene® Steel (.070")

(2) 019703K Kolene® Steel Plate (.070")

(1) 019703K150 Kolene® Selective Steel (.060")

(1) 019703K200 Kolene® Selective Steel (.078")

(1) 019703K228 Kolene® Selective Steel (.090")

(1) 019703K254 Kolene® Selective Steel (.100")

(1) 019703K280 Kolene® Selective Steel (.110")

INSTALLATION INSTRUCTIONS

NOTE: For best results, assemble the reverse clutch pack using OE thickness steel plates and the selective steel plate provided in the kit to get the desired clutch pack clearance.

Install an OE type steel plate against the apply piston followed by a friction disc, an Anti-Drag® steel plate and then a friction disc. Install an OE type steel plate, followed by another friction disc, an Anti-Drag® steel plate and friction disc. Now you are ready to install a Selective Steel plate then a friction disc, an Anti-Drag® steel plate and then a friction disc. Finally, install the pressure plate followed by the snap ring. When finished it is necessary to force the clutch pack down in order to install the snap ring. This is a normal practice.

