



Chrysler A500/A518/A618 (RH & RE) Overdrive Brake Clutch PowerPack® 88-On Heavy Duty, Hi-Performance, Race Vehicles

ALTO PART # 028757

Alto # 028757 POWERPACK® CONTENTS:

- (7) 027746-165 (.065" / 1.65mm) Red Eagle® Friction Plates
- (7) 027723K (.068" / 1.73mm) Kolene® Steel Plates
- (1) 027763A Stepped Bottom Pressure Plate

INSTALLATION INSTRUCTIONS

Note: Pre-soak friction plates for at least 15-20 minutes in the manufacturer's recommended ATF.

Install the flat snap ring only, Do Not install the waved snap ring. Install the bottom apply plate with the stepped side toward the flat snap ring. Install a friction plate followed by a steel plate and continue until the last plate installed is a steel plate. The thrust bearing, selective shim, and apply piston must be in place as shown below to measure the pack clearance.



Check Clearance Here

Before installing the wire snap ring, measure the clearance between the top steel plate and the apply piston with a feeler gauge or drill bit. Clearance should be .095" to .115" (2.41 to 2.92mm). Clearance can be adjusted with one of ten selective shims which are available through Chrysler. Once the clearance is correct, install the wire snap ring.

Note: This PowerPack® is designed for Hi-Performance and Heavy Duty vehicles and will cause a 3-4 shift that is much firmer than the OE design.

Please contact your sales representative for more information.