



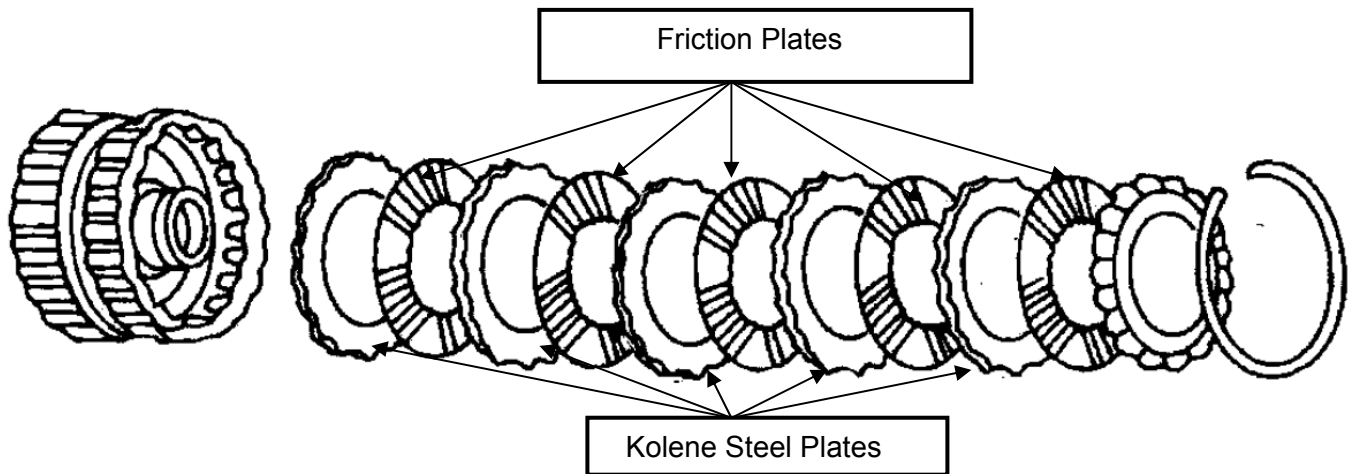
Honda BAXA, MDWA, M6HA 2nd Clutch PowerPack®

Alto Kit # 119756

Contents of this kit include:

- (5) 119702A172 (.068"/1.72mm) Friction Plates
- (5) 119701K249 (.098"/2.49mm) Kolene® Steel Plates

Technical Department Note: The thicker Kolene® steel separator plates and the Carbonite® friction plates, enhance performance of the 2nd gear application.



1. The clutch stack up is the same as OE. First, install the new bottom Kolene® steel plate.
2. Alternate friction and steel clutches in the normal manner, ending with a friction plate. Install the top end plate and snap ring.
3. Air check clutch several times to make sure snap ring is properly seated.
4. Check the clutch pack clearance using a feeler gauge, measure between the bottom of the pressure plate and the top of the friction plate. The clutch pack clearance should be .028" to .038" (0.7mm to 0.9mm). Clearance is adjusted by selective end plates.

(Always pre-soak your friction plates in OE recommended ATF for at least 30 minutes)