## ZF 8HP70 216750PWR



## A Clutch PowerPack®

**POWERPACK® CONTENTS:** 

(6) 216700A152 (.060") G3 Friction Plates
(6) 216701-145PS (.058") Performance Steel Separator Plates
(1) 216701K297 (.117"/.297") Top Pressure Plate

## **B Clutch PowerPack® POWERPACK® CONTENTS:**

(6) 216702A152 (.060") G3 Friction Plates (6) 216703-165PS (.065") Performance Steel Separator Plates

### C Clutch PowerPack<sup>®</sup> POWERPACK<sup>®</sup> CONTENTS:

(7) 216704B185 (.073") G3 Friction Plates (7) 216705A173PS (.068") Performance Steel Separator Plates

### D Clutch PowerPack<sup>®</sup> POWERPACK<sup>®</sup> CONTENTS:

(5) 216706A168 (.066") G3 Friction Plates (5) 216707-155PS (.061") Performance Steel Separator Plates

## E Clutch PowerPack<sup>®</sup> POWERPACK<sup>®</sup> CONTENTS:

(6) 216704B185 (.073") G3 Friction Plates (6) 216705A163PS (.064") Performance Steel Separator Plates

Always pre-soak friction disc in OE approved Automatic Transmission Fluid for at least 45 minutes.

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#### A Clutch PowerPack<sup>®</sup> POWERPACK<sup>®</sup> INSTALLATION

You will be eliminating the wave plate that rides against the apply piston. Use the same method as OE to stack the A clutch pack. Install a .045" steel plate against the apply piston, alternate installation of friction and steel plates ending with a friction plate. (6 frictions & 6 steels) Install top pressure plate and snap ring. Check clutch pack clearance between the snap ring and the pressure plate. Clutch pack clearance should be from .055" to .066".

#### B Clutch PowerPack<sup>®</sup> POWERPACK<sup>®</sup> INSTALLATION

You will be eliminating the wave plate that rides against the apply piston. Use the same method as OE to stack the B clutch pack. Install a .065" steel plate against the apply piston, alternate installation of friction and steel plates ending with a friction plate. (6 frictions & 6 steels) Install top pressure plate. Check clutch pack clearance between the snap ring and the pressure plate. Clutch pack clearance should be from .060" to .076".

### C Clutch PowerPack<sup>®</sup> POWERPACK<sup>®</sup> INSTALLATION

You will be eliminating the wave plate that rides on the apply piston. Use the same method as OE to stack the C clutch pack. Install a .068" steel plate against the apply piston, alternate installation of friction and steel plates ending with a friction plate. (7 frictions & 7 steels) Install top pressure plate, and snap ring. Check clutch pack clearance between the snap ring and the pressure plate. Clutch pack clearance should be from .063" to .079".

#### D Clutch PowerPack® POWERPACK® INSTALLATION

You will be eliminating the wave plate that rides against the apply piston. Use the same method as OE to stack the D clutch pack. Install a .061" steel plate against the apply piston, alternate installation of friction and steel plates ending with a friction plate. (5 frictions & 5 steels) Install top pressure plate and snap ring. Check clutch pack clearance between the snap ring and the pressure plate. Clutch pack clearance should be from .053" to .065".

### E Clutch PowerPack<sup>®</sup> POWERPACK<sup>®</sup> INSTALLATION

You will be eliminating the wave plate that rides on the apply piston. Use the same method as OE to stack the E clutch pack. Install a .064" steel plate against the apply piston, alternate installation of friction and steel plates ending with a friction plate. (6 frictions & 6 steels) Install top pressure plate, and snap ring. Check Clutch pack clearance between the snap ring and the pressure plate. Clutch pack clearance should be from .063" to .079".