



## ZF8HP45 & ZF8HP51 Transmissions C & E Clutch PowerPacks®

### ALTO PART # 215755

#### Alto # 215755 POWERPACK® CONTENTS:

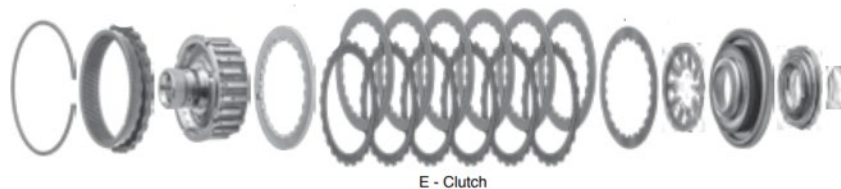
- (8) 215704B157 (.062" / 1.57mm) G3 Friction Plates
- (8) 215705A170PS (.067" / 1.70mm) Performance Steel Plates

### DURABILITY AND PERFORMANCE BENEFITS

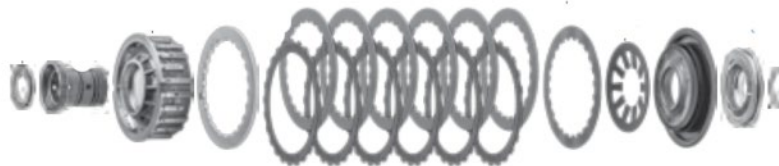
This package contains specially formulated and sized friction and steel plates designed to extend durability and enhance performance of the ZF "C" & "E" clutches. The G3 friction plates have a unique content and coefficient of friction which significantly extends the friction plate holding power under load even in a vehicle equipped with high performance turbocharged engines! The specially sized Performance Steel plates (.067") will allow you to convert an original six (6) friction plate pack to accept eight (8) of Alto's G3 friction plates.

### INSTALLATION INSTRUCTIONS

Install the original waved cushion plate. Install one of the .067" steel plates, followed by one of the .062" frictions plates onto the aluminum drum. Continue building up the clutch pack with a total of eight (8) friction plates and a total of eight (8) steel plates. Install the original pressure plate and snap ring. Air check the clutch pack several times to seat all the components. The desirable clutch pack clearance is .030" - .060".



E - Clutch



C - Clutch

**TECHNICAL NOTE:** The clearance of .030" - .060" does not generate any adverse side effects or durability concerns. This kit has been field tested and validated in several different applications. Be sure to submerge (presoak) the friction plates in clean ATF for a least 30-45 minutes to avoid post surface glazing and premature distress.