

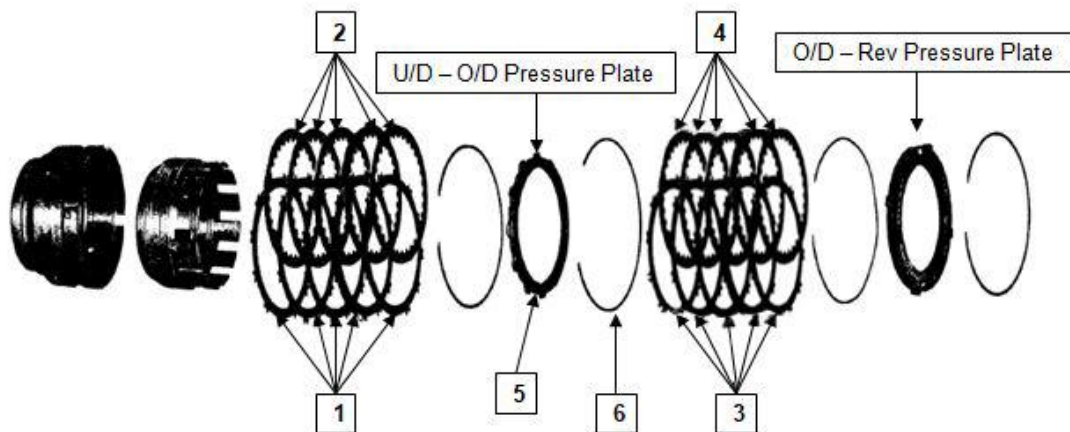


## Chrysler 545RFE Underdrive/Overdrive PowerPack® 99-On

### ALTO PART # 128755

#### Alto # 128755 POWERPACK® CONTENTS:

|  | Picture # |
|--|-----------|
| (6) 128741B145 (.057"/1.45mm) G3® External Spline Friction Plates  | (1)       |
| (6) 128740D145 (.057" /1.45mm) G3® Internal Spline Friction Plates | (2)       |
| (5) 128741B132 (.052"/1.32mm) G3® External Spline Friction Plates  | (3)       |
| (5) 128740D132 (.052"/1.32mm) G3® Internal Spline Friction Plates  | (4)       |
| (1) 128761A (.297"/7.54mm) Underdrive/Overdrive Pressure Plate     | (5)       |



### INSTALLATION INSTRUCTIONS

**Underdrive:** Start the stack-up with a # 1 externally splined friction plate (.057") with the friction lining facing up followed by a # 2 internally splined friction plate (.057") with the friction lining facing up. Continue stacking external and internal friction plates ending with a # 2 internal splined plate. All of the friction plates must have the lining facing up or the clutch will fail.(5 internal and 5 external plates) Install snap ring, install # 5 pressure plate with the large step facing down, and install #6 snap ring. Check clutch pack clearance between the pressure plate and the top friction plate in 3 different locations, clearance should be .035" to .065" (.889mm – 1.65 mm).

**Overdrive:** Start the stack-up with a # 3 externally splined friction plate (.052") with the friction lining facing up followed by a # 4 internally splined friction plate (.052") with the friction lining facing up. Continue stacking external and internal friction plates ending with a # 4 internal splined plate. All of the friction plates must have the lining facing up or the clutch will fail.(5 internal and 5 external plates) Install the reverse / overdrive pressure plate. Install the top tapered snap ring. Check clutch pack clearance between the pressure plate and the top friction plate in 3 different locations, clearance should be .035" to .065" (.889mm – 1.65 mm). Use # 1 & # 2 (.057") internally or externally splined plates to adjust clutch pack clearance if necessary.

Always pre-soak friction plates in the ATF that you are going to use in the completed unit for at least 30 minutes.