



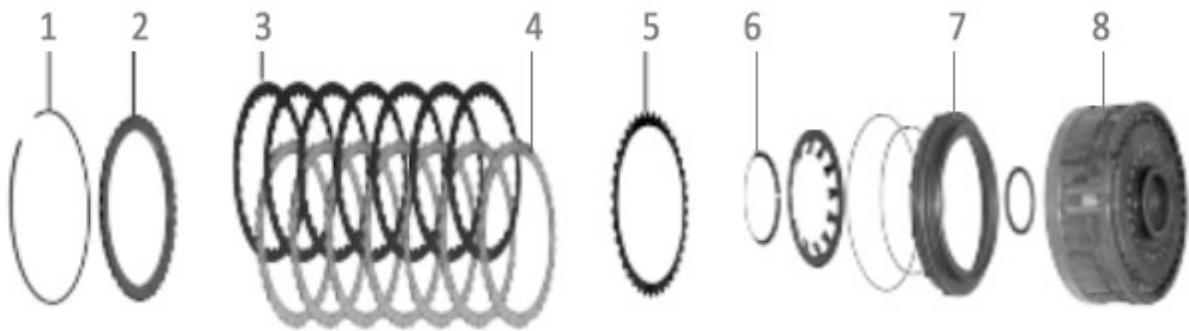
## Ford Truck 6R140 6.7L Diesel 6.2 Gas 2-6 Brake Clutch G3 PowerPack 2011 – 3/2014

### ALTO PART # 206757

#### Alto # 206757 CONTENTS:

- (7) 206702A173 (.068" / 1.73mm) G3BK Friction Plates #3
- (3) 206703-163 (.064" / 1.63mm) Steel Separator Plates #4
- (4) 206703-211(.083" / 2.11mm) Steel Separator Plates #4

### INSTALLATION INSTRUCTIONS



**Installation:** Stack the 2-6 brake (Intermediate) clutch pack as follows:

Install piston/w seals (7) into the 2-6 brake drum assembly (8), install the Belleville return spring and snap ring (6). Install the wave cushion plate (5) against the apply piston. Install a steel plate (4) against cushion plate, then a friction plate (3), alternate steel and friction plates. Install the original top pressure plate (2) and snap ring (1).

The steel plates will be stacked as follows: bottom plate .083", .064", .083", .064", .083", .064", top steel plate will be .083".

Apply regulated shop air to clutch pack several times to seat the plates properly.

Check clutch pack clearance using a feeler gauge between the top pressure plate (2) and the snap ring (1) Clutch pack clearance should be .055" to .065"

Always pre-soak friction plates in the ATF that you are going to use in the completed unit for at least 30 minutes.