

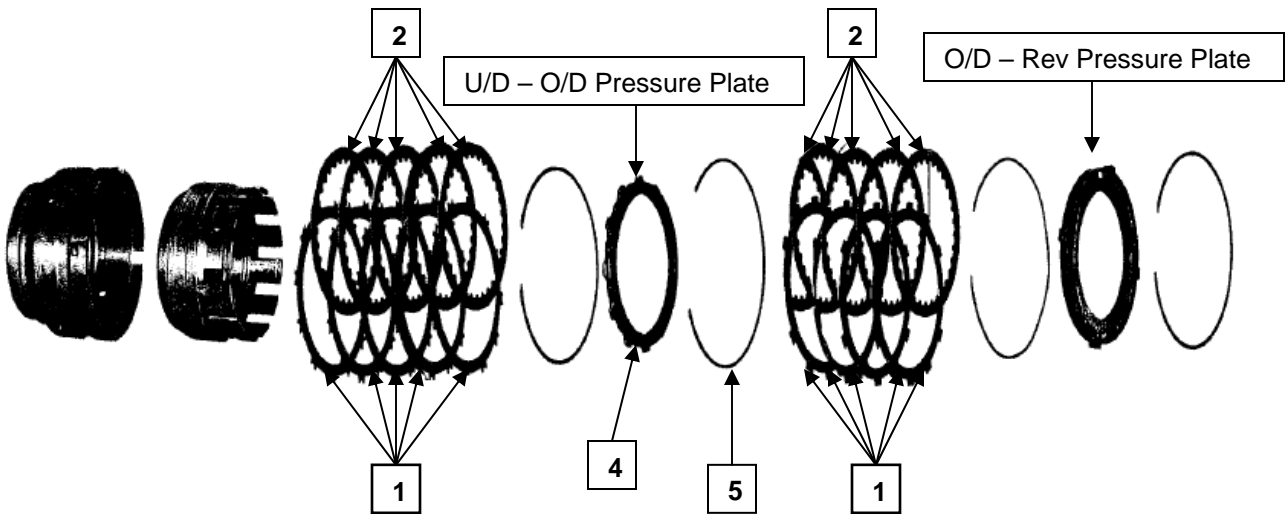


## Chrysler 5 45RFE Underdrive/Overdrive PowerPack® 99-On

### ALTO PART # 128755

#### Alto # 128755 POWERPACK® CONTENTS:

	Picture #
(10) 128741A145 (.057"/1.45mm) Red Eagle® External Spline Friction Plates	(1)
(10) 128740C155 (.061" /1.55mm) Red Eagle® Internal Spline Friction Plates	(2)
(2) 128741A193 (.077"/1.93mm) Red Eagle® External Spline Friction Plates	(3)
(1) 128761A (.297"/7.54mm) Underdrive/Overdrive Pressure Plate	(4)
(1) 028252-074 (.074"/1.88mm) Snap Ring	(5)



### INSTALLATION INSTRUCTIONS

**Underdrive:** Start the stack-up with a # 1 externally splined friction plate with the friction lining facing up followed by a # 2 internally splined friction plate with the friction lining facing up. Continue stacking external and internal friction plates ending with a # 2 internal splined plate, all of the friction plates must have the lining facing up or the clutch will fail. (5 internal and 5 external plates) Install snap ring, install # 4 pressure plate with the large step facing down, and install #5 .074" snap ring. Check clutch pack clearance between the pressure plate and the top friction plate in 3 different locations, clearance should be .045" to .065" (1.15 – 1.65 mm). Use # 3 (.077") externally splined plates to adjust clutch pack clearance if necessary.

**Overdrive:** Start the stack-up with the # 2 internally splined friction plate with the friction lining facing down followed by a # 1 externally splined friction plate with the friction lining facing down, alternate the rest of the stack-up using the # 1 and # 2 friction plates ending with a # 2 externally splined friction plate. All of the friction plates must have the lining facing down or the clutch pack will fail. (5 internal and 5 external plates) Install the wave snap ring, install the reverse / overdrive pressure plate, install the top tapered snap ring. Check clutch pack clearance between the pressure plate and the top friction plate in 3 different locations, clearance should be .045" to .065" (1.15 – 1.65 mm). Use # 3 (.077") externally splined plates to adjust clutch pack clearance if necessary. Always pre-soak friction plates in the ATF that you are going to use in the completed unit for at least 30 minutes.