



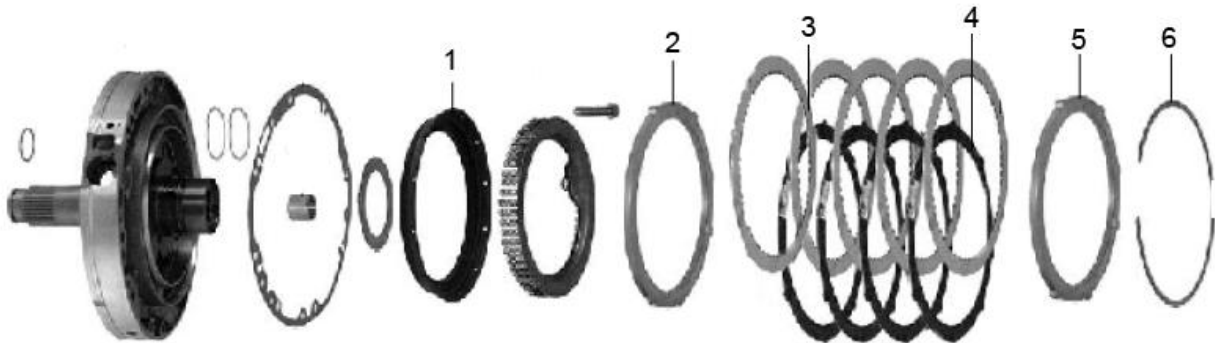
Ford 5R110W / Torqshift Overdrive PowerPack® 2003-On

ALTO PART # 166755

Alto # 166755 POWERPACK® CONTENTS:

- (1) 166306A Modified Molded Piston #1
- (5) 166704-198 (.078") G3® Friction Plates #3
- (4) 026723K200 (.078") Kolene® Steel Separator Plates #4
- (2) 026763-487 (.192") Top / Bottom Pressure Plates #2 & #5

INSTALLATION INSTRUCTIONS



Installation: Stack the Overdrive clutch pack as follows; install modified apply piston (1), install return spring and retaining bolts, install the bottom .192" apply plate (2), install friction (3), install Kolene® steel plate (4), You will be alternating friction and steel plates, 5 frictions and 4 steel plates, install top .192" pressure plate (5) and snap ring (6)

Apply regulated shop air to the clutch several times to seat the stack up, clearance should be .031" to .070" (0.78 – 1.78 mm)

Using a feeler gauge, measure the clearance between the snap ring and the pressure plate in three different locations.

Use selective snap ring provided in this kit to get the correct clutch pack clearance.

Always pre-soak friction plates in the ATF that you are going to use in the completed unit for at least 30 minutes.