

AltoUpdate...

MAKE	TRANSMISSION	APPLICATION	YEAR
GM Pickups	1000, 2000, 2400	Allison Transmission Clutch Plates & Overhaul Kits	Various

DESCRIPTION & NOTES...

Allison 1000, 2000 & 2400 Series in GM Pickups New Groove Pattern for the 5th Clutch...

We are pleased to announce our updated transmission replacement program for the Allison 1000, 2000, 2400. The 5th clutch is now made with a groove pattern to match the OE design which enhances fluid and heat management. The new Allison light duty pickup truck transmission is a perfect match for the Dur-A-Max diesel engine used in these applications. We offer friction and steel plates, modules, overhaul kits, master and banner kits. See plate illustration.

KIT	ALTO #
Friction Module	152752
Steel Module	152753
Friction & Steel	152750
Overhaul Kit	152800
Banner Kit	152901LS
Master Kit	152901



FRICTION CLUTCHES

ALTO #	REF #	DESCRIPTION	SPEC.	QTY	NOTES
152700-250	29530312	C1 external teeth	.098"/2.49	6	36 teeth - ID: 3.230" - waffle
152702-248	29530313	C2	.097"/2.48	6	24 teeth - OD: 7.500" - waffle
152704-246	29530049	C3	.097"/2.48	4	117 teeth - OD: 8.670" - smooth
152704-246	29530049	C4	.097"/2.48	5	117 teeth - OD: 8.670" - smooth
152706-250	29537393	C5 (Now! 92 Sunburst Groove)	.098"/2.50	6	115 teeth - OD: 8.660" - sunburst

STEEL CLUTCHES

ALTO #	REF #	DESCRIPTION	SPEC.	QTY	NOTES
152701-218	29530314	C1 Internal teeth	.086"/2.18	6	34 teeth - OD: 4.743"
152703-218	29530315	C2	.086"/2.18	7	42 teeth - ID: 6.302"
152705-250	29531048	C3	.098"/2.50	3	27 teeth - ID: 7.111"
152705-250	29536482	C4	.098"/2.50	4	27 teeth - ID: 7.111"
152707-250	29536481	C5	.098"/2.50	AR	36 teeth - ID: 7.106"
152707-200	29536482	C5 Selective	.078"/2.00	AR	36 teeth - ID: 7.106"
152707-300	29536483	C5 Selective	.118"/3.00	AR	36 teeth - ID: 7.106"
152761L3175	29535637	Pressure Plate, C3, C4 Apply	.125"/3.18	2	30 teeth - ID: 7.106"

Alto Way • PO Box 1088 • Atmore • AL • 36504
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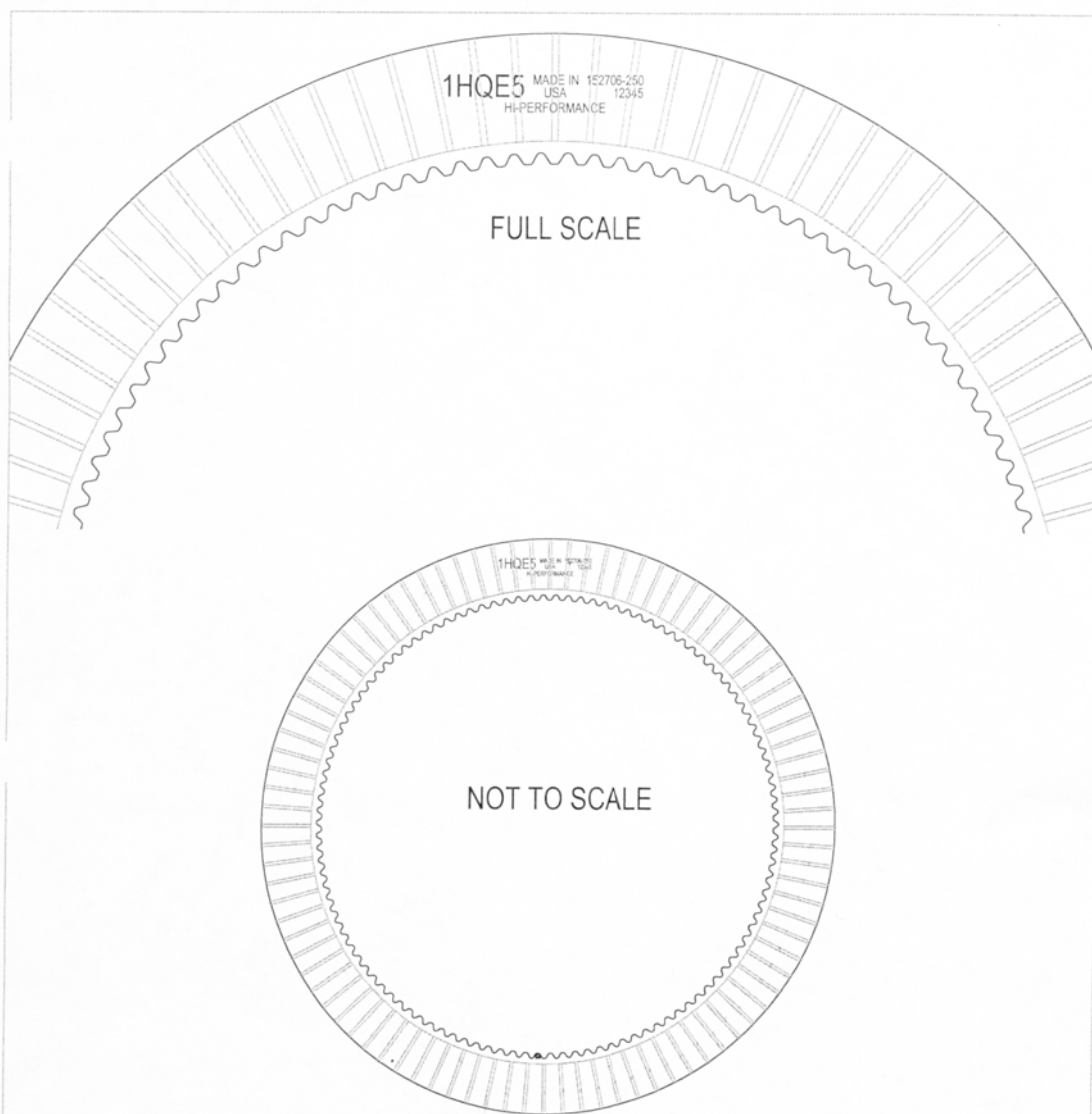
Clutches and Gears for Automatic and Standard Transmissions

0405002



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CLUTCH PLATE INFORMATION		APPLICATION			
NUMBER OF TEETH	115	FR ALLIS B1,2,3000 C-5 01+			
OUTSIDE DIAMETER (METRIC)	8.660 [219.96]	NOTES: 1. 2.			
INSIDE DIAMETER (METRIC)	6.828 [173.43]				
FRICTION COLOR	RED	ALTO PRODUCTS CORP. ONE ALTO WAY PO BOX 1088 Atmore AL 36502-1088 PH: 251-368-7777 FAX: 251-368-7774 www.altousa.com			
OVERALL THICKNESS (METRIC)	.099 [2.51]			PART NUMBER 152706-250	
SCALE	AS NOTED			REV: A	

Clutches and Gears for Automatic and Standard Transmissions

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