

AltoUpdate...

MAKE	TRANSMISSION	APPLICATION	YEAR
Various	GM 4T65E	2nd, 3rd & Forward Clearance Kit	All

DESCRIPTION & NOTES...

New Clearance Kit for 2nd, 3rd & Forward on GM 4T65E...

Make: Buick, Chevrolet, Oldsmobile and Pontiac

DURABILITY AND PERFORMANCE BENEFITS

The GM 4T65E 2nd, 3rd, and forward clutch packs have no provision for clutch pack clearance adjustment. Remember to make sure there is sufficient clearance; allow .010" per friction element. If not adjusted the excessive clearance may contribute to the unit setting a maximum long term shift adapt code P1811.

2ND CLUTCH

The normal steel plate is .068" thick, with 5 steels (062733) and 6 .070" frictions (062722) being used. By using the 062733-228 that is .090" thick; in combination with OE thickness steel plates the clutch pack can be adjusted.

FORWARD CLUTCH

The 041251-082 snap ring will adjust the clearance to your satisfaction.

3RD CLUTCH

Normal stack-up contains 5 internal splined (062724) and 5 external splined (062725) 1-sided plates .079". By using 5 of the 062715 .083" external spline plates .020" of unnecessary clearance is eliminated.

Alto Kit #062759

ALTO #	QTY	DESCRIPTION
041251-082	1	Snap Ring .082" / 2.08mm
062733-228	2	2nd Clutch Selective Steel .090" 2.28mm
062715	5	3rd Clutch External Splines .083" / 2.10mm

Alto Way • PO Box 1088 • Atmore • AL • 36504

Tel: 251.368.7777 • Fax: 251.368.7774 • www.altoUSA.com

Clutches and Gears for Automatic and Standard Transmissions

0506003

