



## Original Equipment Improvement® TH700-R4 Servo Pin (Modified)

**ALTO PART # 057301**  
TH700-R4 Servo Pin (Modified)

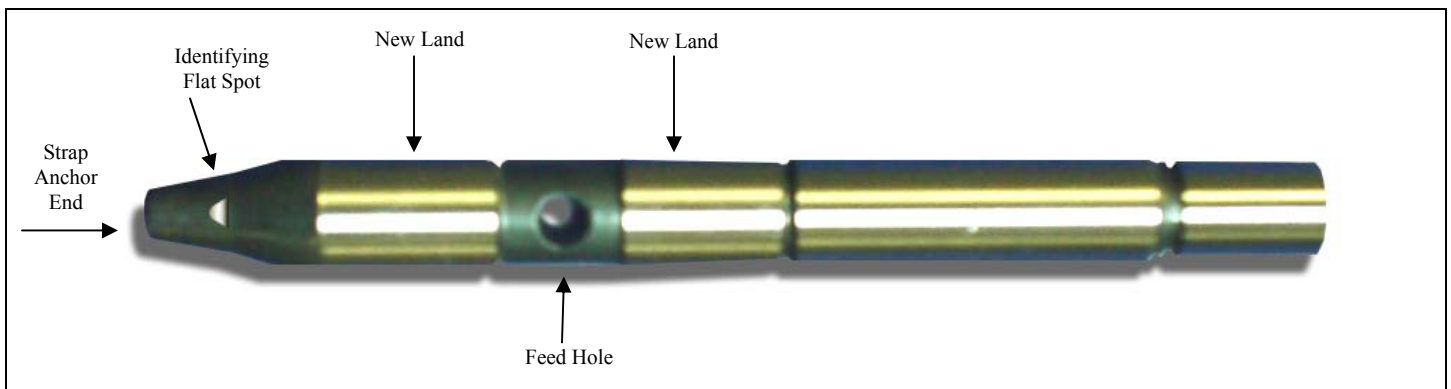
### INSTALLATION INSTRUCTIONS

This Servo Pin (Alto Part #057301) has been designed .063" longer than the longest OE pin. This is a "grind to length pin". The first step in the installation of the 057301 is to measure the required length for the servo you are working on. Using GM tool J 33037 (not included in this kit) install the pin into the tool and apply 98 inch pounds of torque. The window of the tool must show the line on the tool post. If the window is above the line on the post, remove the pin and grind a small increment off. Take another measurement and continue in this manner until the line appears in the window of the tool.

**NOTE:** Do not grind the end of the servo pin to a sharp point!

### SPECIFICATIONS

Alto Servo Pin #057301 replaces Original OE pins #8680499, #8680500 and #860501. The new pin also offers new lands to make a better seal between the case and pin. The Alto pin is identified by a small flat spot ground into the strap anchor end.



**Contact your Alto Sales Representative for more information about or to order other Alto Original Equipment Improvement® items.**