



GM 4T65E Clutch Clearance Kit PowerPack®

ALTO PART # 062759

Alto # 062759 POWERPACK® CONTENTS:

- (2) 062733-228 (.090" / 2.28mm) 2nd Clutch Selective Steel
- (5) 062715 (.083" / 2.10mm) 3rd Clutch External Spline 1 Side HEG Friction
- (1) 041251-082 (.082" / 2.08mm) Snap Ring

INSTALLATION INSTRUCTIONS

DURABILITY AND PERFORMANCE BENEFITS

The GM 4T65E 2nd, 3rd, and forward clutch packs have no provision for clutch pack clearance adjustment. Remember to make sure there is sufficient clearance; allow .010" per friction element. If not adjusted the excessive clearance may contribute to the unit setting a maximum long term shift adapt code P1811.

2nd Clutch

The normal steel plate is .068" thick, with five steels (062733) and six .070" frictions (062722) being used. By using the 062733-228 that is .090" thick in combination with OE thickness steel plates, the clutch pack can be adjusted.

Forward Clutch

The 041251-082 snap ring will adjust the clearance to your satisfaction.

3rd Clutch

Normal stack-up contains five internal splined (062724) and five external splined (062725) 1-sided plates .079" thick. By using five of the 062715 .083" thick external spline plates, .040" clearance can be gained.