



## Ford AOD/AODE/4R70W Intermediate One-Way Clutch Retainer Snap Ring (Hi-Performance, Racing, Street Rod)

### ALTO PART #049681HP

Alto # 049681HP KIT CONTENTS:

**049681HP**

(1) 049254 Spiral Snap Ring

(1) 049254A Snap Ring Retainer

### INSTALLATION INSTRUCTIONS

Assemble the sprag and spacer plate onto the drum in the normal fashion, up to the point of installing the snap ring.

Install the snap ring retainer, with the lip side facing up.

Start one end of the spiral snap ring into the snap ring groove, install the spiral snap ring into position a layer at a time until the entire snap ring is in place.

Using a small hammer and punch bend the lip of the snap ring retainer over the top of the spiral snap ring in at least three evenly spaced places.

