



Ford AODE/4R70W
Reverse PowerPack® 1990-On
Stock, Heavy Duty, Hi-Performance, Race Vehicles

ALTO PART # 049758A

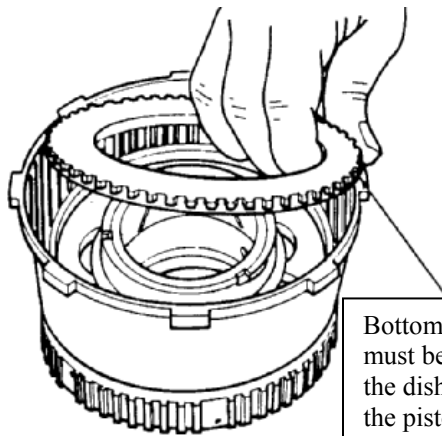
Alto # 049758A POWERPACK® CONTENTS:

- (5) 049740 (.061" / 1.55mm) Red Eagle® Friction Plates
- (4) 049711AK150 (.060" / 1.52mm) Kolene® Steel Plates
- (1) 049764-380 (.150" / 3.80mm) Top Pressure Plate
- (1) 049764A830 (.327" / 8.30mm) Bottom Apply Plate

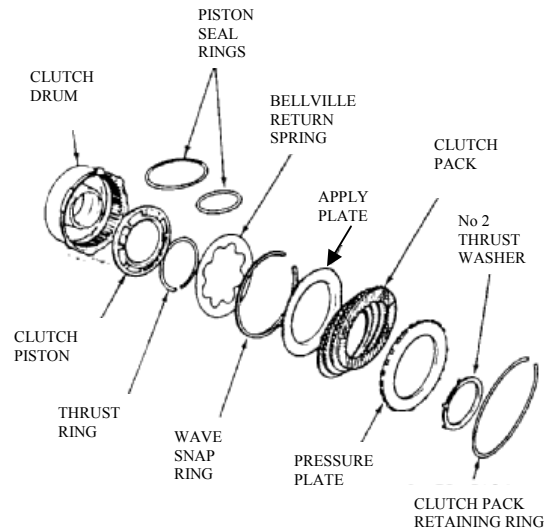
INSTALLATION INSTRUCTIONS

NOTE: The stack-up of the front clutch is the same method as OE.

The recommended stack-up for the Reverse clutch is to install the Alto Bottom Apply Plate (with the dished side facing the piston), an Alto friction plate and then alternate steel and friction, ending with a friction plate. Install the Alto Top Pressure Plate and one of the four selective snap rings available from Alto Products Corp.



Bottom Apply plate must be installed with the dished side facing the piston!

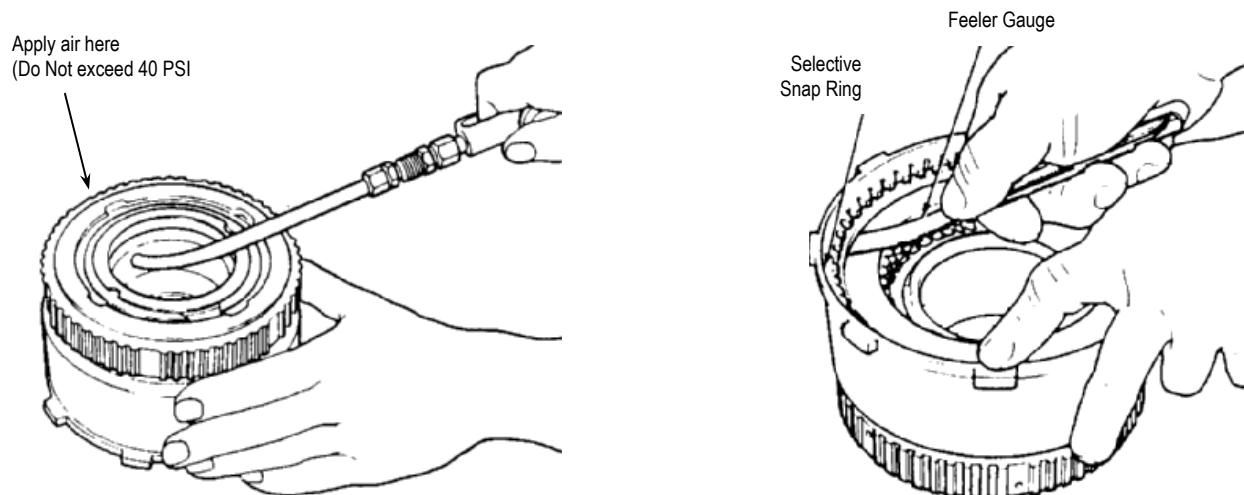




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The reverse clutch pack clearance should be set at .040" - .075" (1.02mm – 1.91mm). Before checking the clearance, the clutch pack should be air checked several times with no more than 40 PSI to seat all of the installed components. Measure the clearance by using a feeler gauge between the top pressure plate and the selective snap ring. To achieve the recommended clearance use one of the four selective snap rings available from Alto Products Corp.

Note: Pre-soak friction plates for at least 15-20 minutes in the manufacturer's recommended ATF.



The following Selective Snap Rings are available from Alto: 049250-062; 049250-076; 049250-090; 049250-104.

Please contact your sales representative for more information.