



## Chrysler 404, 413, 470, 670 Rear Clutch PowerPack® Stock, Heavy Duty, Hi-Performance, Race Vehicles

### ALTO PART # 045755

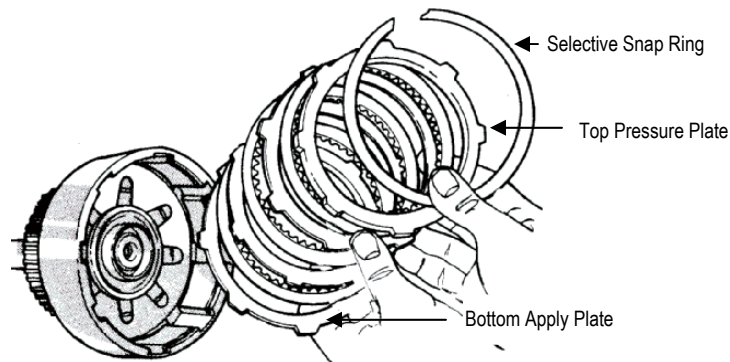
#### Alto # 045755 POWERPACK® CONTENTS:

- (4) 045744C254 (.100" / 2.54mm) Red Eagle® Friction Plates
- (3) 045705-150 (.060" / 1.52mm) Steel Plates
- (1) 045760C343 (.135" / 3.43mm) Top Pressure Plate
- (1) 045760B808 (.318" / 8.08mm) Bottom Apply Plate

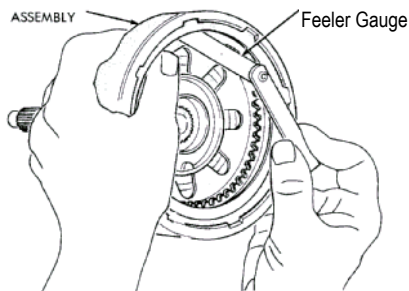
### INSTALLATION INSTRUCTIONS

**Note:** Pre-soak friction plates for at least 15-20 minutes in the manufacturer's recommended ATF.

Stack-up is the same method as OE. The waved snap ring retains the Belleville return spring. Install the bottom apply plate with the dished side toward the apply piston. Install a friction plate followed by a steel plate and continue until the last plate installed is a friction plate. Finally install the top pressure plate and selective snap ring.



Using air (40 PSI) apply the rear clutch several times to seat all of the clutch pack elements. Measure with a feeler gauge between the bottom of the selective snap ring and the top of the pressure plate. Clearance should be .018" to .046" (0.46 to .095mm). Adjust by using the correct selective snap ring.



Rear Clutch Assembly

The following Selective Snap Rings are available from Alto: 027260-048; 027260-060; 027260-076; 027260-087.

Please contact your sales representative for more information.