

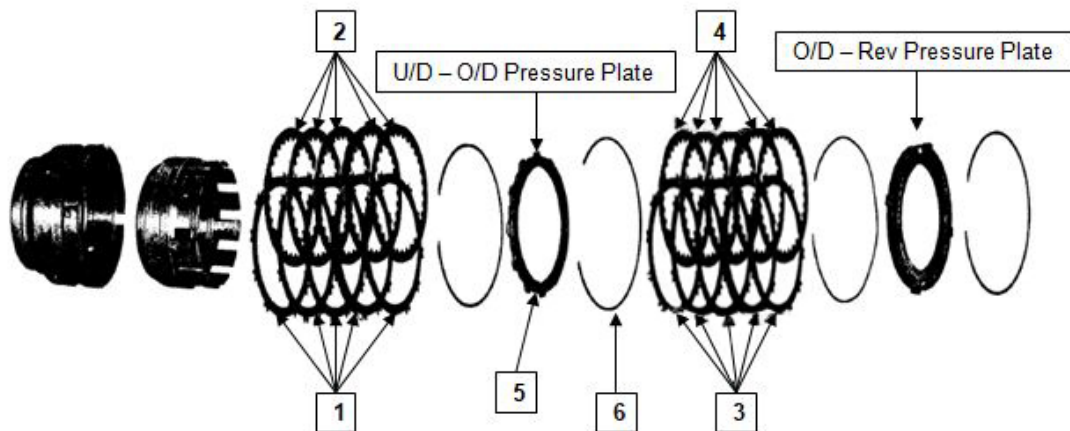


Chrysler 68RFE Stage 3 Underdrive/Overdrive PowerPack® 07-On

ALTO PART # 128755E

Alto # 128755E POWERPACK® CONTENTS:

	Picture #
(7) 128741B145 (.057"/1.45mm) G3® External Spline Friction Plates	(1)
(7) 128740D145 (.057" /1.45mm) G3® Internal Spline Friction Plates	(2)
(4) 128741B132 (.052"/1.32mm) G3® External Spline Friction Plates	(3)
(3) 128740D132 (.052"/1.32mm) G3® Internal Spline Friction Plates	(4)
(1) 128761A (.297"/7.54mm) Underdrive/Overdrive Pressure Plate	(5)
(1) 128700B200 (.078"/2.00mm Overdrive 2 sided friction	(4)
(1) 128700A230 (.090"/2.30mm Overdrive 2 sided friction	(4)



INSTALLATION INSTRUCTIONS

Underdrive: Start the stack-up with a # 1 externally splined friction plate (.057") with the friction lining facing up followed by a # 2 internally splined friction plate (.057") with the friction lining facing up. Continue stacking external and internal friction, (4 external .057", 4 internal .057", 2 external .052", 1 internal .052") plates ending with a # 1 external splined plate. All of the friction plates must have the lining facing up or the clutch will fail. (5 internal and 6 external plates) Install snap ring, install # 5 pressure plate with the large step facing down, and install #6 snap ring. Check clutch pack clearance between the pressure plate and the top friction plate in 3 different locations, clearance should be .035" to .065" (.889mm – 1.65 mm). (desired .050")

Overdrive: Start the stack-up with a # 4 internally splined 2-sided friction plate (.078" or .090") followed by a # 3 externally splined friction with the friction lining facing up, followed by an internally splined friction with the friction lining facing up. Continue stacking external and internal friction plates ending with a # 4 internal splined plate (3 external .057", 3 internal .057", 2 external .052", 2 internal .052") All of the friction plates must have the lining facing up or the clutch will fail. (5 internal and 5 external plates) Install the reverse / overdrive pressure plate. Install the top tapered snap ring. Check clutch pack clearance between the pressure plate and the top friction plate in 3 different locations, clearance should be .035" to .065" (.889mm – 1.65 mm). Use # 4 (.078" / .090") internally splined 2-sided friction plates to adjust clutch pack clearance if necessary.

Always pre-soak friction plates in the ATF that you are going to use in the completed unit for at least 30 minutes.



Chrysler 68RFE 2nd Clutch PowerPack®
Stage 3 – 07-On
Stock, Heavy Duty, Hi-Performance, Race Vehicles

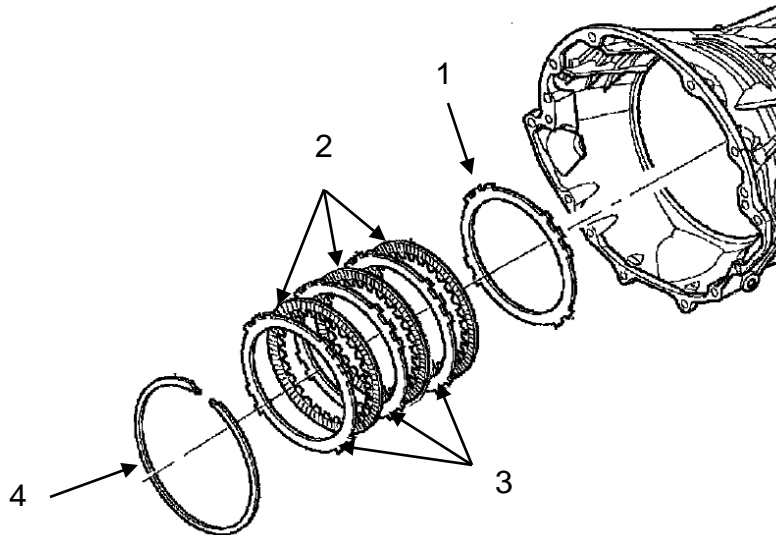
ALTO PART # 128757E

Alto # 128757E POWERPACK® CONTENTS:

- (5) 128702A193 G3 Friction Plates
- (5) 128703-160PS Performance Steel Plates
- (1) 128305A Modified Piston

INSTALLATION INSTRUCTIONS

Note: Pre-soak friction plates for at least 15-20 minutes in the manufacturer's recommended ATF.



Stack-up is same as OE:

Install the 2C reaction plate (1) into the transmission case.

Install the G3 frictions (2) and Performance steel plates (3), starting with a friction and ending with a steel plate.

Install the Flat 2C snap-ring (4) into the transmission case.

Using air (40 PSI) apply the 2nd clutch several times to seat all of the clutch pack elements

Check clutch pack clearance using a feeler gauge in four places between the reaction plate and the transmission case. Clearance should be 0.455 to 1.335mm (.018" to .053")

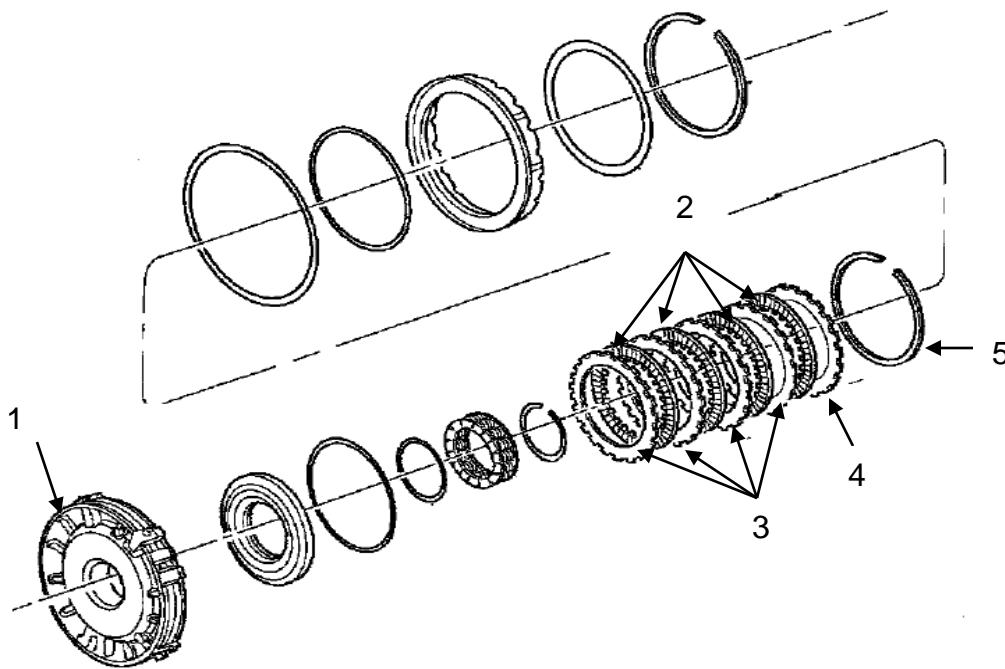


Chrysler 68RFE 4th Clutch PowerPack® - Stage 3

ALTO PART # 128758E

Alto # 128758E POWERPACK® CONTENTS:

- (4) 128704A200 G3 Friction Plates
- (4) 128705-180PS Performance Steel Plates
- (1) 128765A Pressure Plate
- (1) 128765-500 Pressure Plate



INSTALLATION INSTRUCTIONS

Stack-up is same as OE:

Install the Alto G3 frictions (4) and Performance steel plates (5), starting with a steel plate and ending with a friction plate into the 4C housing (1)

Install the top pressure plate (4)

Install the Flat 4C selective snap-ring (5) into the 4C housing

Check clutch pack clearance using a feeler gauge in four places between the Pressure plate and the snap ring. Clearance should be 0.770 to 1.390mm (.030" to .055")

Adjustment made by selective snap rings available from dealer.