



GM TH400/4L80E Direct Clutch PowerPack® Hi-Performance, Racing, Drag Boats, Street Rods

ALTO PART # 031756HP

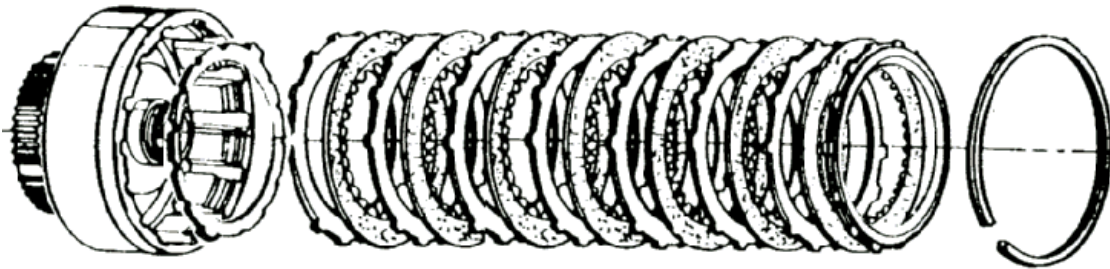
Alto # 031756HP POWERPACK® CONTENTS:

- (7) 031740A (.061" / 1.54mm) Red Eagle® Friction Plates
- (7) 031701AK (.060" / 1.52mm) Kolene® Steel Plates
- (1) 031761A939 (.370" / 9.39mm) Top Pressure Plate
- (1) 031250 Snap Ring

Note: Always pre-soak friction elements for at least 15-20 minutes in manufacturer recommended ATF.

INSTALLATION INSTRUCTIONS

Stack up is the same method as OE. Start with the bottom cushion spring. Install a steel plate then alternately install the friction and steel plates, ending with a friction plate. Install the top pressure plate with the micro-finish towards the top friction plate. Install the snap ring.



Place the direct clutch onto the center support and apply the clutch several times using air pressure. This will seat the friction and steel elements for a more accurate piston travel measurement. Piston travel specifications are .121" to .236" (3.07 to 6.00mm). Clutch pack clearance should measure between .060" to .080" using feeler gauges.