



Allison 540 Series Case Saver

ALTO PART # 055758

CONTENTS:

055704C250 (3) 3RD Range Hardened Spline G3 Friction

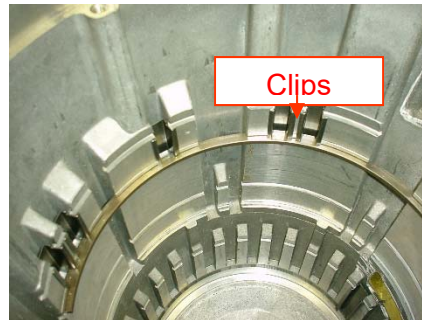
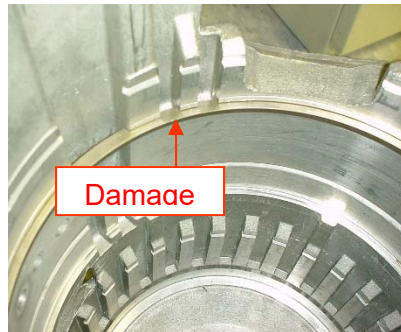
055705A255 (3) 3rd Range modified Steel

055300 (9) 3rd Range Case Saver Clips

DURABILITY AND PERFORMANCE BENEFITS OF THE 055758 KIT

Allison transmissions have encountered a problem with the 3rd clutch steel plates “knocking” into the case lugs. This introduces large quantities of aluminum into the hydraulic system, and can also cause delayed engagement.

Alto Products Corp. is the only aftermarket manufacturer to offer a CaseSaver kit for this problem. The spring steel clips fit into the damaged case, providing a smooth hard surface for the modified steels to operate. The modified steel plates have .010” removed from each side of every tooth, this compensates for the thickness of the spring steel clips. Also- the teeth of the steel plate have been extended .120” which engage the steel plate teeth into a portion of the case lug that has not been used before.



INSTALLATION

The stack-up of the transmission clutch pack is the same method as OE. Prep the case by removing any damaged area that will prevent installation of the CaseSaver clips. Install the 9 clips, proceed with normal installation of the steel and friction plates.