



Ford 10R80 / GM 10L80 / 10L90 C Clutch PowerPack® 17-On

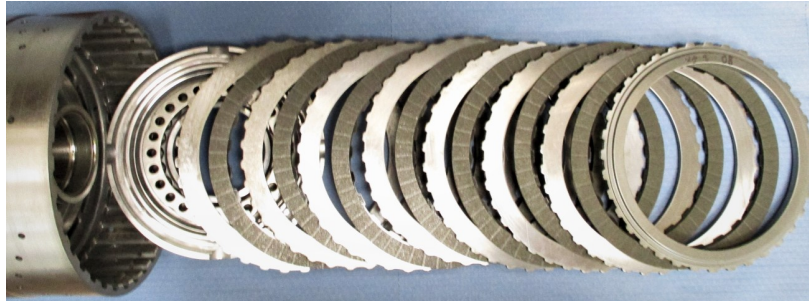
ALTO PART # 231755

Alto # 231755 POWERPACK® CONTENTS:

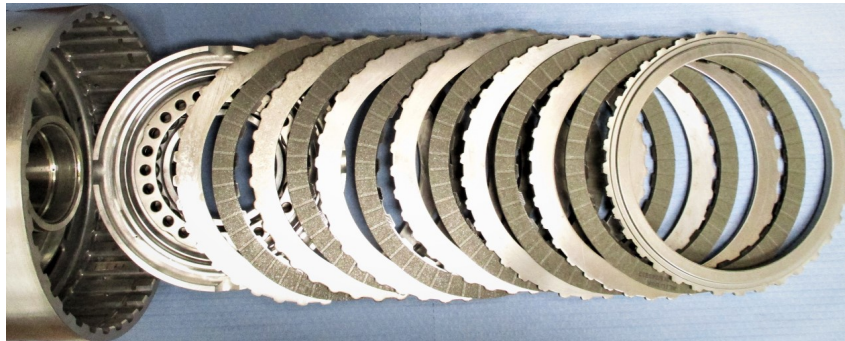
- (7) 231704-215 (.085"/2.16mm) G3® Internal Spline Friction Plates
- (6) 231705-231PS (.090"/2.31mm) External Spline Steel Plates
- (1) 231705-312 (.123"/3.12mm) External Spline Steel Plate
- (1) 231705-363 (.143"/3.63mm) External Spline Steel Plate

INSTALLATION INSTRUCTIONS

C Clutch with 6 Frictions: Stack-up is the same method as OE. Start the stack-up with an externally splined steel plate (.123"") against apply piston, install an internally splined friction plate (.085") install an externally splined steel plate (.090") continue to alternate (.085") friction and (.090") steel plates ending with a friction plate (total of seven friction and seven steel plates). Install top pressure plate and snap ring.



C Clutch with 5 Frictions: Stack-up is the same method as OE. Start the stack-up with an externally splined steel plate (.143") against apply piston, install an internally splined friction plate (.085") install an externally splined steel plate (.090") continue to alternate (.085") friction and (.090") steel plates (total of four steel and five friction plates). Install (.123") steel plate then (.085") friction plate, install top pressure plate and snap ring. (You will have a total of 6 friction and 6 steel plates)



Clutch pack clearance .062" to .074" Check with feeler gauge between the snap ring and the top pressure plate.
Selective Snap Rings used to adjust clutch pack clearance.

Always pre-soak friction plates in the ATF that you are going to use in the completed unit for at least 30 minutes.