



GM 8L90E 14-On 2-3-4-6-8 / C4 Clutch PowerPack®

Instruction Sheet

2-3-4-6-8 / C4 Clutch PowerPack® - GM 8L90E Alto Kit # 224757

CONTENTS OF THIS KIT INCLUDE:

Qty	Part #	Description
5	224706A160	G3® Frictions Plates (1.60mm / .063")
5	224707-152PS	Steel Plates (1.52mm / .060")

Installation:

2-3-4-6-8 / C4: 4 Friction Drum

The stack-up is the same as OE, you will be adding an extra friction and steel plate.

Install the wave cushion plate against the apply piston, install the 1st of 5 steel plates on top of the wave plate. Then install an internally splined friction plate, continue stacking external and internal plates ending with an internal splined friction plate, (5 internal and 5 external plates) Install pressure plate and snap ring.

Air-check the assembly several times to seat the stack-up.

Always pre-soak the frictions in the type of ATF recommended by the OE for at least 30 minutes.

Check clutch pack clearance between the pressure plate and the snap ring in 3 different locations, clearance should be .045" to .060" (1.14 – 1.52 mm).