



ALTO PRODUCTS CORP.

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Alto # 028309 Rear Housing, O/D Piston Retainer

Chrysler Transmissions:

A518 (46RE, 46RH) 1990-02

A618 (47RE, 47RH) 1994-02

A618 (48RE) 2003-On

The 028309 Piston Retainer is designed to be used with Governor, or Computer controlled units.

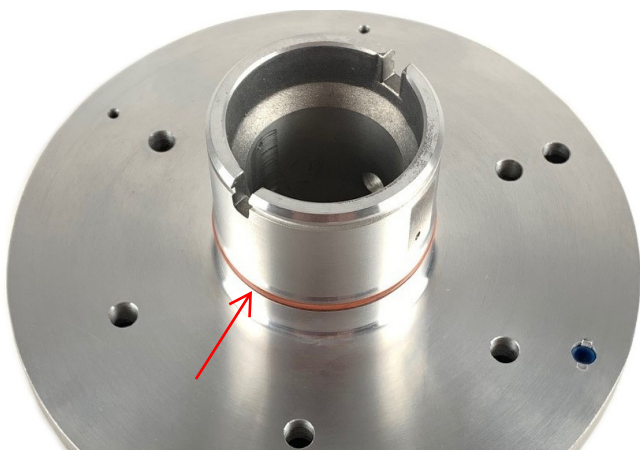
028309 Contents:

- (1) Retainer
- (1) O-ring
- (2) Aluminum Plugs

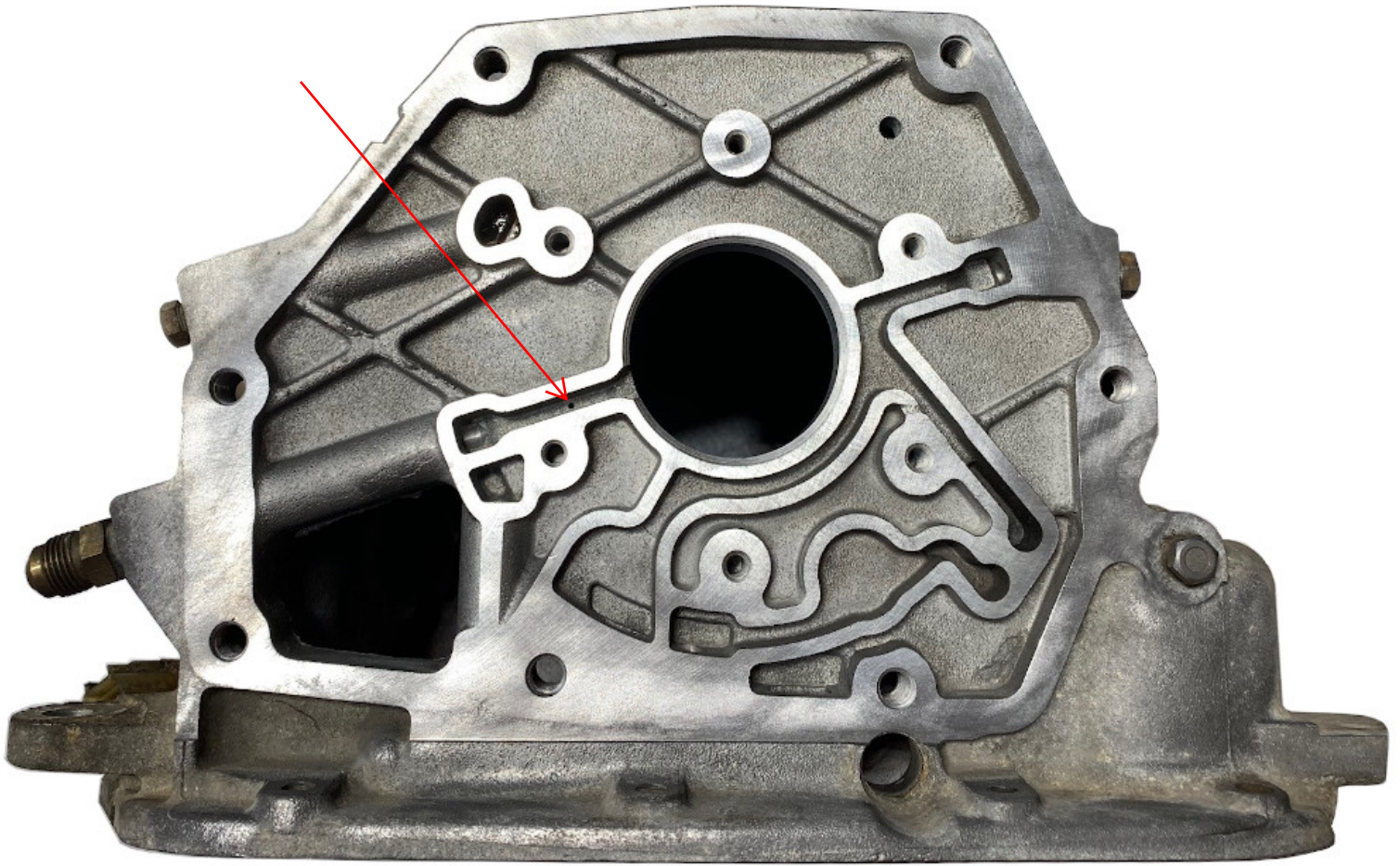


Installation:

1. Install and lubricate O-ring. When using the 028309 with computer-controlled units, press the two Aluminum plugs into the Governor feed holes. (Do not "Stake" these plugs, this could cause leaking)



2. Drill .040" - .045" hole where the arrow indicates in the cooler return channel .500" from O/D of the output shaft support. (This will prolong the life of the one-way roller clutch)



3. Continue installing retainer using recommended OE procedures, do not force the retainer into the case, because of case machining differences, you may have to slightly hone the case to achieve proper alignment and fitment.

4. When installing with Governor controlled units, use the same procedure as indicated above, but do not use the two Aluminum plugs, install the Governor tubes into the retainer.

