

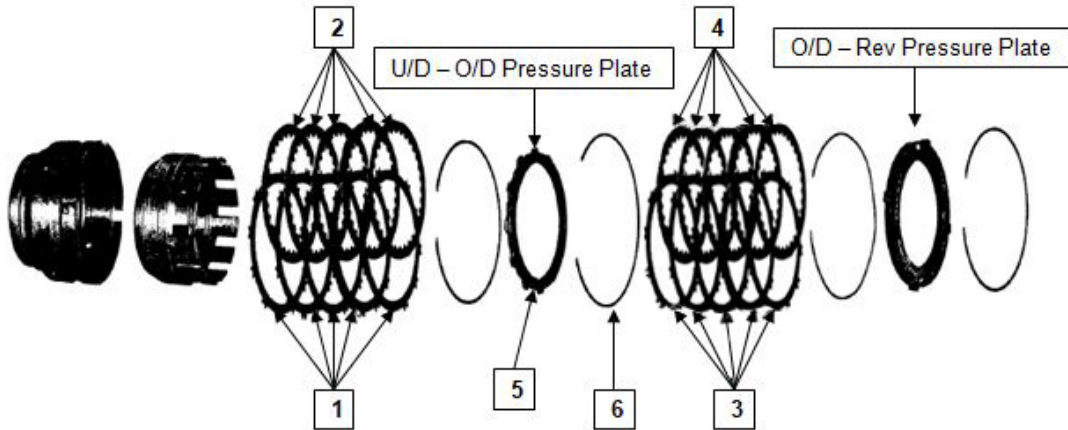


Chrysler 45RFE, 545RFE Stage 2 Underdrive/Overdrive PowerPack® 99-On

ALTO PART # 128755B

POWERPACK® CONTENTS:

	Picture #
(6) 128741A145 (.057"/1.45mm) Red Eagle® External Spline Friction Plates	(1)
(6) 128740D147 (.058" /1.47mm) Red Eagle® Internal Spline Friction Plates	(2)
(5) 128741A132 (.052"/1.32mm) Red Eagle® External Spline One Sided Friction Plates	(3)
(5) 128740C132 (.052"/1.32mm) Red Eagle® Internal Spline One Sided Friction Plates	(4)
(1) 128761A (.297"/7.54mm) Underdrive Pressure Plate	(5)
(1) 128761A (.297"/7.54mm) Underdrive/Overdrive Pressure Plate	(5)
(1) 128700A230 (.090"/2.30mm) Internal Spline Friction Plate	(4)
(1) 128701-220 (.086"/2.20mm) External Spline Steel Plate	(1)



INSTALLATION INSTRUCTIONS

Underdrive: Start the stack-up with the .086" steel plate then a # 1 externally splined friction plate (.052") with the friction lining facing up followed by a # 2 internally splined friction plate (.052") with the friction lining facing up. Continue stacking external and internal friction plates ending with a # 2 internal splined plate. All of the friction plates must have the lining facing up or the clutch will fail.(5 internal and 5 external plates) Install snap ring, install # 5 OE pressure plate with the large step facing down, and install #6 snap ring. Check clutch pack clearance between the pressure plate and the top friction plate in 3 different locations, clearance should be .035" to .065" (.889mm – 1.65 mm).

Overdrive: Start the stack-up with the .090" friction then a # 3 externally splined friction plate (.057") with the friction lining facing up followed by a # 4 internally splined friction plate (.057") with the friction lining facing up. Continue stacking external and internal friction plates ending with a # 4 internal splined plate. All of the friction plates must have the lining facing up or the clutch will fail.(5 internal and 5 external plates) Install the reverse / overdrive pressure plate. Install the top tapered snap ring. Check clutch pack clearance between the pressure plate and the top friction plate in 3 different locations, clearance should be .035" to .065" (.889mm – 1.65 mm). Use # 1 & # 2 (.057") internally or externally splined plates to adjust clutch pack clearance if necessary.

Always pre-soak friction plates in the ATF that you are going to use in the completed unit for at least 30 minutes.