



Chrysler 68RFE 2nd Clutch PowerPack®
Chrysler 68RFE 4th Clutch PowerPack®
Stock, Heavy Duty, Hi-Performance, Race Vehicles

ALTO PART # 128757A

Alto # 128757A 2nd Clutch POWERPACK® CONTENTS:

- (5) 128702A193 G3 Friction Plates
- (5) 128703-160 Steel Plates
- (1) 128305A 2nd Clutch Apply Piston

ALTO PART # 128758A

Alto # 128758A 4th Clutch POWERPACK® CONTENTS:

- (4) 128704A200 G3 Friction Plates
- (4) 128705-180 Steel Plates
- (1) 128765A Stepped Pressure Plate

INSTALLATION INSTRUCTIONS

Note: Pre-soak friction plates for at least 15-20 minutes in the manufacturer's recommended ATF.

128758A 4th Clutch PowerPack

Install the 4C steel plates (1) and friction plates (2) starting with a steel plate and ending with a friction.

Install the stepped pressure plate (3) and snap ring.

Using air (40 PSI) apply the 2nd clutch several times to seat all of the clutch pack elements

Check clutch pack clearance using a feeler gauge in four places between the reaction plate and the snap ring. Clearance should be .040" to .050"

128757A 2nd Clutch PowerPack

Install the modified apply piston (4) into the 2C housing

Install the 2C Reaction Plate (7) into the transmission case

Install friction plates (6) and steel plates (5) starting with a friction plate and ending with a steel. (5 frictions and 5 steel plates)

Using air (40 PSI) apply the 2nd clutch several times to seat all of the clutch pack elements

Check clutch pack clearance using a feeler gauge in four places between the reaction plate and the snap ring. Clearance should be .040" to .050"

