



## GM 6L80E / 6L90E 06-On 4-5-6 Clutch PowerPack®

### 4-5-6 Clutch PowerPack® - GM 6L80E / 6L90E Alto Kit # 195756A

CONTENTS OF THIS KIT INCLUDE:		
Qty	Part #	Description
9	195704A160	G3 Frictions Plates (1.63mm / .064")
8	195705-225PS	Performance Steel Plate (2.25mm / .088")
1	195705-338PS	Performance Steel Apply Plate (3.38mm / .133")
1	195765K	Top Backing Plate (9.49mm / .374")
1	195302X	Modified Apply Piston
1	195301	Balance Piston



#### Installation:

##### 4-5-6: 6L80E

**Cushion springs will not be used.** Install the modified apply piston, Bellville return spring, balance piston, and snap ring. (To prevent seal damage to balance piston, do not push too far into the apply piston) Install the .133" backing plate against the apply piston, install the G3 frictions and Performance Steel plates, starting with a friction and ending with a friction (8 G3 frictions and 7 Performance Steel plates) Install the top pressure plate and snap ring.

##### 4-5-6: 6L90E

Same as 6L80E, only you will be installing 9 G3 frictions, and 8 Performance Steel plates.

Always pre-soak the frictions in the type of ATF recommended by the OE for at least 30 minutes.

Check clutch pack clearance between the pressure plate and the top friction plate in 3 different locations, clearance should be .045" to .075" (1.14 – 1.90 mm). Selective snap-rings are available from the Dealership:

.063"-.067"	24233407
.080"-.083"	24233408
.096"-.100"	24233406