



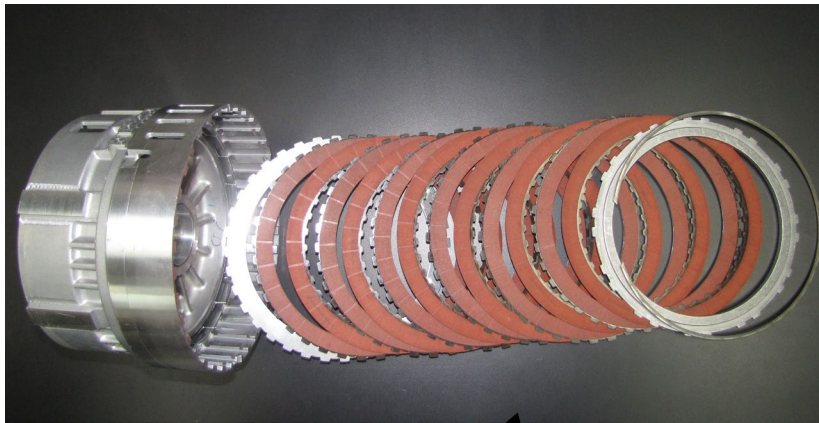
GM 6L80E 06-On 2-6 Clutch PowerPack®

Alto Kit # 195758

Clutch PowerPack® CONTENTS:

- (6) 195707A173 Red Eagle® External Spline Frictions Plates (1.73mm / .068")
- (6) 195746A173 Red Eagle® Internal Spline Frictions Plates (1.73mm / .068")
- (1) 195707-220 External Spline Steel Plate (2.20mm / .087")

INSTALLATION INSTRUCTIONS



6L80E 2-6 Drum: (5.03" tall, OEM is 5 clutch)

Install the steel plate onto the apply piston. Then install an externally splined friction plate with the friction lining facing up followed by an internally splined friction plate with the friction lining facing up. Continue stacking external and internal friction plates ending with an internal splined plate, all of the friction plates must have the lining facing up or the clutch will fail. **(6 internal and 6 external plates)** Install pressure plate and snap ring. You will be not installing the cushion spring.

Air-check the assembly several times to seat the stack-up.

Always pre-soak the frictions in the type of ATF recommended by the OE for at least 30 minutes.

Check clutch pack clearance between the pressure plate and the top friction plate in 3 different locations, clearance should be .050" to .075" (1.27 – 1.91 mm). Selective Snap Rings are available from GM:

GM Part #	Snap Ring Thickness
24240195	.076"-.078"
24232994	.080"-.083"
24240196	.086"-.088"
24240197	.097"-.099"
24240198	.107"-.110"
24240199	.118"-.120"