



## AS69RC, AS66RC, 2013-On K2 4-5-6 Clutch Hi-Performance G3™ PowerPack®

### Alto # 202755 K2 4-5-6 Clutch PowerPack®

#### KIT CONTENTS:

QTY	Part #	Description	Spec
x7	202722-205	G3™ Friction Plates	(.080" / 2.05mm)
x7	202723-180PS	PowerSteel™ Plates	(.071" / 1.80mm)

*Pressure Plate and Snap ring not included*



#### Installation Instructions

**This kit is intended for use with a 4" tall K2 4-5-6 drum originally with 6 frictions & 6 steels.**

The stack up of this PowerPack® is the same as the OEM stack up, but you will adding 1 extra friction and 1 extra steel. Alto: 7 frictions, 7 steels.

Start by installing a .071" steel against the apply piston, then install a .080" friction. Continue alternating steel and friction plates ending with a friction plate. Install the original top pressure plate and snap ring. (If original pressure plate does not give the correct clearance see Adjustment & Selective Plates below)

#### Clearance

Air check the clutch pack several times to seat the stack up. Always pre-soak the frictions in the type of ATF recommended by the OEM for at least 30 minutes.

**Option 1:** Using a set of feeler gauges, measure the clearance between the snap ring and the pressure plate in 3-4 different locations. Clearance should measure .050" to .070" (1.28-1.78mm)

**Option 2:** Setup a dial indicator with the pin placed on top of the pressure plate, set the dial to 0, Apply air to the clutch pack using the pump assembly. Another way to measure is to lift the clutch pack manually. Clutch pack movement should measure .050" to .070" (1.28-1.78mm)

**Shift . . . Your Thinking**

## **Adjustment & Selective Plates**

Alto offers a .095" steel(Alto # # 202723-240) that can be purchased through a distributor if clearance needs to be adjusted tighter by .014" or more. Machining down the pressure plate from the original stack up is an option if clearance needs to be adjusted looser. Additionally, Chrysler offers selective pressure plates, which can be identified by the letter stamp on the top.

Letter A .248" / 6.30mm --- OEM # 68244842AB

Letter B .254" / 6.45mm --- OEM # 68244843AB

Letter C .260" / 6.60mm --- OEM # 68244844AB

Letter D .266 / 6.75mm ---- OEM # 68244847AB

Letter E .272 / 6.90mm ---- OEM # 68244848AB