



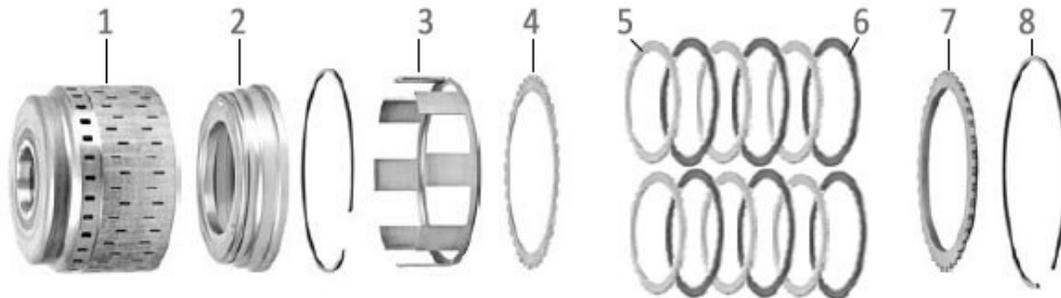
Ford Truck 6R140 6.7L Diesel 6.2 Gas Direct Clutch G3 PowerPack 2011 - On

ALTO PART # 206756

Alto # 206756 CONTENTS:

- (6) 206702A173 (.068" / 1.73mm) G3BK Friction Plates #6
- (4) 206703-163 (.064" / 1.63mm) Steel Separator Plates #5
- (2) 206703-211(.083" / 2.11mm) Steel Separator Plates #5

INSTALLATION INSTRUCTIONS



Installation: Stack the Direct clutch pack as follows;

The Direct/Forward drum contains 3 clutches, Forward, Overdrive, and Direct, the Direct is the last clutch to be installed.

Install piston/w seals (2) into the Direct/Forward drum assembly (1). Install the apply stand (3) then the wave cushion plate (4) against apply stand. Install a steel plate (5) against the cushion plate, install a friction plate (6), alternate steel and friction plates, install original top pressure plate (7) and snap ring (8).

The bottom steel plate will be .083" and the top steel plate will be .083".

Apply regulated shop air to clutch pack several times to seat the plates properly.

Check clutch pack clearance using a feeler gauge between the top pressure plate (7) and the snap ring (8) Clutch pack clearance should be .075" to .080"

Always pre-soak friction plates in the ATF that you are going to use in the completed unit for at least 30 minutes.