



NISSAN/MAZDA Wave Cushion Plate

ALTO PART # 068758,075757HP, 075758, 075758A & 074705XW

INSTALLATION INSTRUCTIONS

1. Discard the original cushion plate.
2. If the original dished cushion plate is broken, some of the fragments may have damaged the drum near the piston top edge area. Check and ensure that all burrs have been filed away.
3. Install the piston followed by the ALTO Waved Cushion Spring with the marking "Piston Side Down" against the piston.
4. Install a steel plate, friction plate, steel plate followed by another friction plate. Finally install the top pressure plate and snap ring.
5. Air check the drum set-up several times to seat all the components.
6. Check that the clutch clearance is .020" - .031" by inserting a feeler gauge between the bottom of the pressure plate and the top of the friction plate. The feeler gauge should be inserted directly over the raised peak areas of the ALTO Waved Cushion Plate and mark the piston with a felt pen directly across from the peaks before installing the clutch plates and pressure plate.

KIT APPLICATIONS

<u>KIT</u>	<u>YEAR</u>	<u>TRANSMISSION</u>
068758 (8 tooth friction)	85-94	RL4F02A
075757HP	88-99	R4AEL RA4AEL RB4AEL
075758 (34 tooth friction)	87-93	RE4F02A RE4R01A RL4F02A R4AEL 4EAT
075758A (30 tooth friction)	92-98	RE4R01A RL4F02A R4AEL 4EAT
074705XW	86-92	G-4EAT G4AEL/HL