



ZF8HP45 / Chrysler 845RE Torque Converter PowerPack®

ALTO PART # 215758A / 215758B

Alto # 215758A POWERPACK® CONTENTS:

- (2) 215714-191 (1.90mm / .075") G3 Friction Plates
- (2) 2157A175 (1.75mm / .069") Anti-Drag® Steel Plates
- (1) 215765A (4.24mm / .167" 2.13mm / .084") Stepped Pressure Plate

Alto # 215758B POWERPACK® CONTENTS:

- (3) 215714-191 (1.90mm / .075") G3 Friction Plates
- (3) 215715A175 (1.75mm / .069") Anti-Drag® Steel Plates
- (1) 215765B (4.24mm / .167" 2.64mm / .104") Stepped Pressure Plate

INSTALLATION INSTRUCTIONS

The stack-up of the Torque Converter clutch is the same as OE with the exception of adding additional friction plates and anti-drag steel plates. These units can have one friction plate or two friction plate stack-ups. These PowerPacks will change the one friction plate stack-up to two friction plates, and the two friction plate stack-up to three friction plates.

215758A (OE 1 friction plate)

Prepare the externally splined steel plates by installing inserts into the teeth.

Install the apply piston with associated seals, install a 1.75mm steel plate without the anti-drag inserts against the apply piston, install a 1.90mm friction, install a 1.75mm steel plate with anti-drag inserts, install another 1.90mm friction, install the stepped pressure plate with the step facing up, you may have to press down to install the 2.41mm snap ring. (2 friction and 2 steel plates) (Be sure to soak frictions in ATF)



215758B (OE 2 friction plate)

Prepare the externally splined steel plates by installing inserts into the teeth.

Install the apply piston with associated seals, install a 1.75mm steel plate without the anti-drag inserts against the apply piston, install a 1.90mm friction, install a 1.75mm steel plate with anti-drag inserts, install another 1.90mm friction, install a 1.75mm steel plate with anti-drag inserts, (off-set inserts) install another 1.90mm friction install the stepped pressure plate with the step facing up, you may have to press down to install the 2.41mm snap ring. (3 friction and 3 steel plates) (Be sure to soak frictions in ATF)